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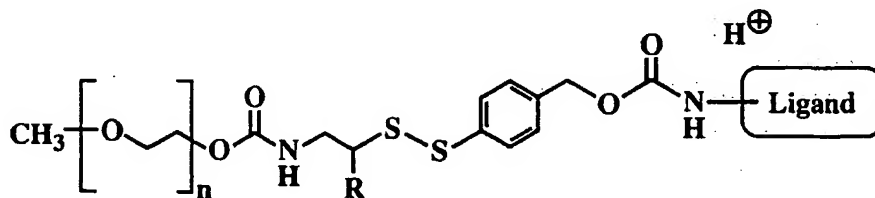
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(54) Title: LIPOSOME COMPOSITION FOR IMPROVED INTRACELLULAR DELIVERY OF A THERAPEUTIC AGENT



(57) Abstract: A liposomal composition and a method of using the same for achieving intracellular delivery of a liposome-entrapped agent is described. The liposomes are composed of a pH sensitive lipid and include a targeting ligand to direct the liposomes to a target cell. The liposomes also include a stabilizing component, such a polymer-derivatized lipid, where the polymer is attached to the lipid by a releasable linkage. Administration of the liposomes results in cellular internalization and destabilization of the liposome for intracellular delivery of the entrapped agent.

WO 02/076428 A1

**LIPOSOME COMPOSITION FOR IMPROVED INTRACELLULAR DELIVERY
OF A THERAPEUTIC AGENT**

FIELD OF INVENTION

- 5 **[0001]** The present invention relates to liposomal compositions designed for improved intracellular delivery of an entrapped agent. More specifically, the invention relates to compositions and methods for increasing the intracellular cytotoxicity of a liposome-entrapped agent.

BACKGROUND OF THE INVENTION

- 10 **[0002]** Liposomes have long been considered possible vehicles for delivery of therapeutic agents intracellularly. To date, however, success in achieving intracellular delivery of a liposome-entrapped agent has been limited for a variety of reasons. One reason is that liposomes, after systemic administration to the
15 bloodstream, are rapidly removed from circulation by the reticuloendothelial system. Another reason is the inherent difficulty in delivering a molecule, in particular a large or a charged molecule, into the cellular cytoplasm and/or the nucleus.

- 20 **[0003]** One approach to improving intracellular delivery of liposome-entrapped agents is to extend the blood circulation lifetime of the liposome by including polyethyleneglycol (PEG)-derivatized lipids in the liposome bilayer membrane (see, for example, U.S. Patent No. 5,013,556). By extending the length of time that the liposomes remain in the bloodstream, the opportunity for uptake by a cell improves.

- 25 **[0004]** Another approach to improving intracellular delivery of liposome-entrapped agents is to provide a targeting moiety or ligand on the liposome (Klibanov *et al.*, *J. Liposome Res.*, 2(3):321 (1992)). Binding of the targeting moiety to a receptor on a target cell improves the chance of intracellular uptake of the liposome and its entrapped agent.

- 30 **[0005]** Also described in the art are liposomes capable of fusion with a target cell (U.S. Patent No. 5,891,468). Fusogenic liposomes typically include a hydrophobic segment extending from the liposomes' outer surfaces for penetration into a target cell membrane.

- [0006] Liposomes that destabilize under mildly acidic conditions, so-called 'pH-sensitive' liposomes, have also been described as an approach to intracellular delivery of an entrapped agent (Slepushkin *et al.*, *J. Biol. Chem.*, 272(4):2382 (1997); Wang *et al.*, *Proc. Natl. Acad. Sci.*, 84:7851 (1987), Liu *et al.*, *Biochim. Biophys. Acta*, 981:254 (1989)). These liposomes are primarily composed of a lipid, such as dioleoylphosphatidylethanolamine (DOPE), that forms a lipid bilayer in a defined pH range. Outside this pH range, the lipid bilayer destabilizes. After such liposomes enter cells via endocytosis, the acidic pH inside the endosomes causes the pH-sensitive liposomes to destabilize and release the entrapped agent.
- [0007] Because pH-sensitive liposomes, like "conventional", "non-pH-sensitive liposomes", have short circulation lifetimes, addition of PEG-derivatized lipids to extend the blood circulation time has been proposed (Slepushkin *et al.*). However, addition of PEG-derivatized lipids attenuates the pH-sensitivity of the liposomes, resulting in a loss of the desired rapid destabilization of the liposome bilayer and accompanying rapid release of the entrapped agent into the cell.
- [0008] One approach to providing pH-sensitive liposomes having a long blood circulation lifetime and retaining the ability of the liposome to rapidly destabilize is the use PEG-derivatized lipids where the PEG is attached to the lipid by a chemically-cleavable linkage, such as a disulfide (Kirpotin *et al.*, *FEBS Letters*, 388:115 (1996)). It is desirable, however, that the destabilization occurs in the cell to achieve a high intracellular concentration of the liposome-entrapped agent. The long-circulating, pH-sensitive liposomes described by Kirpotin *et al.* (*Id.*) were designed to destabilize extracellularly by release of the PEG chains. This approach suffers from the disadvantage of releasing the entrapped liposome contents extracellularly.
- [0009] Accordingly, there remains a need in the art for a liposome composition capable of specific binding to a target cell accompanied by rapid intracellular release of its entrapped agent.

30

SUMMARY OF THE INVENTION

[00010] Accordingly, it is an object of the invention to provide a liposome composition capable of intracellular delivery of a liposome-entrapped agent.

It is a further object of the invention to provide a liposomal composition and a method of using the same to treat a variety of disorders, and in particular to treat haematological malignancies.

[00011] Accordingly, in one aspect the invention includes a liposome
5 composition for intracellular delivery of a therapeutic agent. The composition is comprised of liposomes formed of (i) a pH-sensitive lipid; (ii) between 1-20 mole percent of a lipid derivatized with a hydrophilic polymer, the polymer attached to the lipid by a bond effective to release the hydrophilic polymer chains in response to an existing or an induced physiologic condition; (iii) a targeting ligand; and (iv) an
10 entrapped therapeutic agent. The composition is effective to bind to a target cell and to release the entrapped agent to achieve at least a two-fold increase in intracellular concentration of the drug, when compared to intracellular concentration of the drug delivered by similar liposomes lacking the releasable bond and/or the targeting ligand.

15 [00012] In one embodiment, the pH-sensitive lipid is dioleoylphosphatidylethanolamine (DOPE). In another embodiment, the liposomes further include a stabilizing component, such as cholesteryl hemisuccinate (CHEMS).

[00013] The lipid derivatized polymer, in one embodiment, is
20 phosphatidylethanolamine derivatized with polyethyleneglycol. The targeting ligand can be an antibody or an antibody fragment, and for treatment of certain disorders the antibodies or fragments from the antibodies anti-CD19, anti-DC20, anti-CD22 are preferred.

[00014] The releasable bond that joins the hydrophilic polymer chain to the
25 lipid, in one embodiment, contains a disulfide bond. The disulfide bond, in a preferred embodiment, is part of a dithiobenzyl bond.

[00015] In another aspect, the invention includes a method for increasing intracellular cytotoxicity of a liposome-entrapped agent. The method includes providing liposomes having the composition described above, and administering
30 the liposomes to achieve (i) cleavage of the releasable bond, thereby releasing the hydrophilic polymer chain; (ii) binding of the ligand to a target cell, where the binding occurs prior to or subsequent to the cleavage; and (iii) internalization of the liposome by the target cell. Such administering is effective to achieve at least a two-fold higher

intracellular cytotoxicity of the agent, relative to intracellular concentration of the drug delivered by similar liposomes lacking the releasable bond and/or the targeting ligand.

5 [00016] In one embodiment, cleavage of the releasable bond after administering the composition is achieved by one or more endogeneous agents, such as a component naturally-occurring in the blood or in a cell.

[00017] In another aspect, the invention relates to a method for increasing accumulation of a therapeutic agent in cellular nuclei by providing liposomes as described above and administering the liposomes to achieve (i) cleavage of the
10 releasable bond, thereby releasing all or a portion of the hydrophilic polymer chains; (ii) binding of the ligand to a target cell, where the binding occurs prior to or subsequent to the cleavage; and (iii) internalization of the liposome by the target cell. Such administering is effective to achieve at least a two-fold higher accumulation of the agent in the nucleus of the target cell, when compared to intracellular
15 concentration of the agent delivered by similar liposomes lacking the releasable bond and/or the targeting ligand.

[00018] These and other objects and features of the invention will be more fully appreciated when the following detailed description of the invention is read in conjunction with the accompanying drawings.

20

BRIEF DESCRIPTION OF THE DRAWINGS

[00019] Fig. 1A shows an embodiment of the invention where the dithiobenzyl (DTB) links a methoxy-polyethyleneglycol (mPEG) moiety and the amine-containing ligand.

25 [00020] Fig. 1B shows the products after thiolytic cleavage of the compound in Fig. 1A.

[00021] Fig. 2 illustrates a synthetic reaction scheme for synthesis of the mPEG-DTB-amine-lipid, where the amine-lipid is the lipid distearoylphosphatidylethanolamine (DSPE).

30 [00022] Fig. 3 illustrates the thiolytic cleavage mechanism of a *para*-dithiobenzyl urethane (DTB)-linked mPEG-DSPE conjugate.

[00023] Figs. 4A-4B illustrate the leakage of encapsulated fluorescent dye as a function of time (hr), determined as the percentage increase in the sample

fluorescence over that of the pre-incubation sample treated with Triton X-100 (100% release), from dioleoylphosphatidylethanolamine (DOPE) liposomes stabilized with various PEG-DSPE conjugates (cleavable or non-cleavable) in buffer at either pH 7.4 or pH 5.5, at 37°C in the presence or absence of

5 dithiothreitol (DTT); results are from a representative experiment, and are means of triplicate analyses \pm S.D. (error bars are smaller than markers in many cases); in (A) ●, DOPE, no PEG-DSPE, pH 7.4; ○, DOPE, no PEG-DSPE, pH 5.5; ▲, DOPE/mPEG-DSPE, pH 7.4; △, DOPE/mPEG-DSPE, pH 5.5, in (B) ■, DOPE/mPEG-S-S-DSPE, pH 7.4; ▼, DOPE/mPEG-S-S-DSPE, pH 5.5; □, DOPE/mPEG-S-S-DSPE+DTT, pH 7.4; □, DOPE/mPEG-S-S-DSPE+DTT, pH 5.5.

10 [00024] Figs. 5A-5B illustrate the leakage of encapsulated fluorescent dye as a function of time (hr), determined as the percentage increase in the sample fluorescence over that of the pre-incubation sample treated with Triton X-100 (100% release), from DOPE/CHEMS liposomes stabilized with 5 mol% mPEG-

15 DSPE or 5 mol% mPEG-S-S-DSPE conjugates (cleavable or non-cleavable) in buffer at either pH 7.4 or pH 5.5, at 37°C in the presence or absence of dithiothreitol (DTT); results are from a representative experiment, and are means of triplicate analyses \pm S.D. (error bars are smaller than markers in many cases); in (A) ●, DOPE/CHEMS only, pH 7.4; ○, DOPE/CHEMS only, pH 5.5; ▲, DOPE/CHEMS/mPEG-DSPE, pH 7.4; △, DOPE/CHEMS/mPEG-DSPE, pH 5.5; in

20 (B) ■, DOPE/CHEMS/mPEG-S-S-DSPE, pH 7.4; ▼, DOPE/CHEMS/mPEG-S-S-DSPE, pH 5.5; □, DOPE/CHEMS/mPEG-S-S-DSPE+DTT, pH 7.4; □, DOPE/CHEMS/mPEG-S-S-DSPE+DTT, pH 5.5.

[00025] Figs. 6A-6B illustrates the leakage of encapsulated fluorescent dye as a function of time (hr), from DOPE liposomes (A) or DOPE/CHEMS liposomes (B) either not stabilized or stabilized with different proportions of mPEG-S-S-DSPE in the lipid mix, incubated in cell-free extract adjusted to pH 5.5 at 37°C; the leakage is determined as the percentage increase in the sample fluorescence over that of the pre-incubation sample treated with Triton X-100 (100% release); results

25 are from a representative experiment, and are means of triplicate analyses \pm S.D.; in (A) ●, DOPE alone; ▲, DOPE/mPEG-S-S-DSPE (1:0.03); ■, DOPE/mPEG-S-S-DSPE (1:0.05); in (B) ○, DOPE/CHEMS (6:4); △, DOPE/CHEMS/mPEG-S-S-DSPE (6:4:0.18); □, DOPE/CHEMS/mPEG-S-S-DSPE (6:4:0.3).

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[00026] Figs. 7A-7B illustrate the leakage as a function of time (hr), after incubation in human plasma (pH 7.4) at 37°C, of encapsulated doxorubicin from DOPE or DOPE/CHEMS liposomes containing anti-CD19 as a targeting moiety and either mPEG-DSPE or mPEG-S-S-DSPE; the released DXR was determined as the percentage increase in the sample fluorescence over that of samples preincubated with Triton X-100; the results are from a representative experiment, and are means of triplicate analyses \pm S.D.; (A) ●, anti-CD19-targeted, DXR-loaded DOPE/mPEG-DSPE/Mal-PEG-DSPE (1:0.04:0.01); ▲, anti-CD19-targeted, DXR-loaded DOPE/CHEMS/mPEG-DSPE/Mal-PEG-DSPE (6:4:0.2:0.1); (B) ■, anti-CD19-targeted, DXR-loaded DOPE/mPEG-S-S-DSPE/Mal-PEG-DSPE (1:0.04:0.01); ▼, anti-CD19-targeted, DXR-loaded DOPE/CHEMS/mPEG-S-S-DSPE/Mal-PEG-DSPE (6:4:0.2:0.1).

[00027] Figs. 8A-8C illustrate *in vitro* nuclear accumulation of doxorubicin in Namalwa cells with time, after treatment with doxorubicin encapsulated in liposomes; results are from a representative experiment, and are means of triplicate analyses \pm S.D.; in (A) ●, free doxorubicin; ■, doxorubicin-containing liposomes of HSPC/CHOL/mPEG-DSPE, 2:1:0.1; ▲, anti-CD19 targeted doxorubicin-containing liposomes of HSPC/CHOL/mPEG-DSPE/Mal-PEG-DSPE, 2:1:0.08:0.02; in (B) ●, anti-CD19-targeted doxorubicin-containing liposomes of DOPE/mPEGDSPE/Mal-PEG-DSPE, 1:0.04:0.01; ▲, anti-CD19 targeted doxorubicin-containing liposomes of DOPE/CHEMS/mPEG-DSPE/Mal-PEG-DSPE, 6:4:0.24:0.06; ○, doxorubicin-containing liposomes of DOPE/mPEG-DSPE, 1:0.05; O, DXR-DOPE/CHEMS/mPEG-DSPE, 6:4:0.3; in (C) ▼, anti-CD19 targeted doxorubicin-containing liposomes of DOPE/CHEMS/mPEG-S-S-DSPE/Mal-PEG-DSPE, 6:4:0.12:0.06; ■, anti-CD19-targeted doxorubicin-containing liposomes of DOPE/mPEG-S-S-DSPE/Mal-PEG-DSPE, 1:0.02:0.01; □, non-targeted doxorubicin-containing liposomes of DOPE/mPEG-S-S-DSPE, 1:0.03; □, non-targeted doxorubicin-containing liposomes of DOPE/CHEMS/mPEG-S-S-DSPE, 6:4:0.18.

[00028] Figs. 9A-9D illustrate the pharmacokinetics of DOPE or DOPE/CHEMS liposomes in BALB/c mice as measured by the uptake of [125 I]TI encapsulated in various liposomal formulations (0.5 μ mol PL/mouse); results are from a representative experiment, and are means of triplicate analyses \pm S.D.; in

(A) ◇, DOPE; ■, DOPE/mPEG-DSPE, 1.0:0.03; ▲, DOPE/mPEG-DSPE, 1.0:0.05; ●, DOPE/mPEG-DSPE, 1.0:0.1; in (B) ◇, DOPE/CHEMS; □, DOPE/CHEMS/mPEG-DSPE, 6:4:0.18; Δ, DOPE/CHEMS/mPEG-DSPE, 6:4:0.3; ○, DOPE/CHEMS/mPEG-DSPE, 6:4:0.6; in (C) ■, DOPE/mPEG-S-S-DSPE/mPEG-DSPE, 1.0:0.02:0.01; ▲, DOPE/mPEG-S-S-DSPE/mPEG-DSPE, 1.0:0.04:0.01; ●, DOPE/mPEG-S-S-DSPE/mPEG-DSPE, 1.0:0.09:0.01; (D) □, DOPE/CHEMS/mPEG-S-S-DSPE/mPEG-DSPE, 6:4:0.012:0.06; Δ, DOPE/CHEMS/mPEG-S-S-DSPE/mPEG-DSPE, 6:4:0.024:0.06; ○, DOPE/CHEMS/mPEG-S-S-DSPE/mPEG-DSPE, 6:4:0.054:0.06.

10

DETAILED DESCRIPTION OF THE INVENTION

[00029] The present invention provides liposomal compositions and methods using the same for intracellular delivery of a liposome-entrapped agent. The liposomes are adapted to rapidly release the entrapped agent in response to a below physiological pH environment at a target site, such as the internal region of a cell or an intracellular organelle. Below, the liposome composition is described and intracellular delivery of the liposomal contents is shown.

I. Definitions and Abbreviations

20 [00030] "An induced physiologic condition" refers to an exogenous agent or condition, such as heat, light, a chemical agent, or biological agent, administered to a subject treated with the liposomes described herein, where the agent or condition is effective to cause cleavage of a labile bond.

25 [00031] "An existing physiologic condition" refers to an endogenous agent or condition, such a chemical agent, a biological agent, a pH level, or a temperature, effective to cause cleavage of a labile bond.

[00032] The phrase "effective to release the hydrophilic polymer chains" intends release of all or at least a portion of the polymer chains.

30 [00033] A "pH-sensitive" lipid refers to a lipid whose ability to form and/or maintain formation of a lipid bilayer depends at least in part on the pH of the surrounding environment.

DOPE refers to dioleoylphosphatidylethanolamine.

DSPE refers to distearoylphosphatidylethanolamine.

mPEG-DSPE refers to methoxypoly(ethylene glycol) covalently coupled to DSPE.

mPEG-S-S-DSPE refers to N-[2- ω -methoxypoly(ethylene glycol)- α -aminocarbonylethyl-dithiopropionyl]-DSPE.

5 Mal-PEG-DSPE refers to maleimide-terminated polyethylene glycol covalently coupled to DSPE.

CHEMS refers to cholesteryl hemisuccinate.

CFE refers to cell free extract.

mAb refers to monoclonal antibody.

10 DXR refers to doxorubicin.

HPTS refers to trisodium 8-hydroxypyrenetrisulfonate.

HSCP refers to hydrogenated soy phosphatidylcholine.

TI refers to tyraminylinulin.

DPX refers to p-xylene-bis-pyridinium bromide.

15

II. Liposome Composition

[00029] The liposomes for use in the method of the invention are comprised of a pH-sensitive lipid and of a lipid derivatized with a hydrophilic polymer, where the polymer and the lipid are joined by a cleavable bond. The liposomes also
20 include a ligand or moiety effective to target the liposomes to a specific cell. Entrapped in the liposomes is a therapeutic agent for intracellular delivery. Each of these components will now be described.

[00029] pH-sensitive Lipid Component

25 The liposomes include a pH-sensitive lipid, that is a lipid that forms bilayer vesicles in the absence of a stabilizing component only at specific pH ranges. These lipids are typically amphipathic lipids having hydrophobic and polar head group moieties, and when arranged into a bilayer are oriented such that the hydrophobic moiety is in contact with the interior, hydrophobic region of the bilayer
30 membrane, and the polar head group moiety is oriented toward the exterior, polar surface of the membrane. The pH sensitive amphipathic lipids preferably have two hydrocarbon chains, typically acyl chains between about 8-22 carbon atoms in length, and have varying degrees of unsaturation.

[00030] A preferred pH sensitive lipid is dioleoylphosphatidyl ethanolamine (DOPE), a phospholipid having diacyl chains. At physiological pH and ionic strengths, DOPE exists in an inverted hexagonal (H_{II}) phase incapable of forming bilayers. Bilayer liposomes of DOPE can be made at pHs above the pK_a for the amine group, i.e., about pH of approximately 8.5 (Allen T.M. *et al.*, *Biochemistry*, 23:2976 (1990)). However, at pHs where the acid is negatively charged, DOPE can be stabilized in the bilayer state in the presence of an amphiphile with charge-repulsing hydrophilic moieties (Litzinger, L.H. *Biochim. Biophys. Acta*, 1131:201 (1992); Kirpotin *et al.*, *FEBS Letters*, 388:115 (1996)). Protonation of the amphiphile at the pK_a of the amphiphile accelerates the destabilization of DOPE vesicles by promoting the reversion to the hexagonal phase (H_{II}) (Lai, M.Z. *et al.* *Biochemistry*, 24:1654 (1985); Ellens, H. *et al.*, *Biochemistry*, 23:1532 (1984)). Thus, the pH at which the liposomes will release their contents can be controlled by the selection of the stabilizing amphiphiles.

[00031] In one embodiment of the present invention, DOPE is stabilized in the bilayer state by bulky cholesteryl hemisuccinate (CHEMS). CHEMS is net negatively charged at pH 7.4, and stabilizes DOPE in the bilayer state at neutral pH. At pH levels of approximately 6.0 and lower, CHEMS protonates, which results in a destabilization of DOPE vesicles.

[00032] DOPE can also be stabilized in the bilayer state at pH range between 5.5-7.4 by the inclusion of a small mole percent of an amphipathic lipid having a bulky hydrophilic moiety, e.g., a PEG-lipid derivative, as will be described below.

[00033] Polymer-Derivatized Lipid Component

The liposomes also include a lipid derivatized with a hydrophilic polymer. The polymer derivatized lipids serve to stabilize the pH sensitive lipid to facilitate bilayer, and liposome, formation and to form a coating of polymer chains over the liposome surface to extend the blood circulation lifetime of the liposomes. That is, the hydrophilic polymer coating provides colloidal stability and serves to protect the liposomes from uptake by the mononuclear phagocyte system, providing a longer blood circulation lifetime for the liposomes to distribute in the organism. The polymer chains are attached to the lipid by a releasable bond for cleavage and release of the

polymer chains, in order to restore the pH sensitivity of the liposomes, as will be described.

[00034] Preferably, the derivatizable lipid is a non-pH sensitive vesicle-forming amphipathic lipid which can spontaneously form into a bilayer vesicle in water.

- 5 Vesicle-forming lipids of this type are preferably ones having two hydrocarbon chains, typically acyl chains and a head group, either polar or non-polar. There are a variety of synthetic and naturally-occurring vesicle-forming amphipathic lipids, including and not limited to the phospholipids, such as phosphatidylcholine, phosphatidylethanolamine, phosphatidic acid, phosphatidylinositol, and
- 10 sphingomyelin, where the two hydrocarbon chains are typically between about 14-22 carbon atoms in length, and having varying degrees of unsaturation. The above-described lipids and phospholipids whose acyl chains have varying degrees of saturation can be obtained commercially or prepared according to published methods. Preferred diacyl-chain amphipathic lipids for use in the present invention
- 15 include diacyl glycerol, phosphatidyl ethanolamine (PE) and phosphatidylglycerol (PG), and phosphatidyl ethanolamine (PE) being the most preferred. In one preferred embodiment of the invention, distearoyl phosphatidyl ethanolamine (DSPE) is used.

- [00035]** Hydrophilic polymers suitable for derivatizing the amphipathic lipids
- 20 include polyvinylpyrrolidone, polyvinylmethylether, polymethyloxazoline, polyethyloxazoline, polyhydroxypropyloxazoline, polyhydroxypropylmethacrylamide, polymethacrylamide, polydimethylacrylamide, polyhydroxypropylmethacrylate, polyhydroxyethylacrylate, hydroxymethylcellulose, hydroxyethylcellulose, polyethyleneglycol, and polyaspartamide.

- 25 **[00036]** In a preferred embodiment, the hydrophilic polymer is polyethyleneglycol (PEG), preferably as a PEG chain having a molecular weight between 500-10,000 Daltons, more preferably between 2,000-10,000 Daltons, and most preferably between 1,000-5,000 Daltons.

- 30 **[00037]** Releasable Linkage

[00038] As described above, the hydrophilic polymer is joined to the vesicle-forming lipid through a releasable linkage, that is a linkage that cleaves upon exposure to a particular stimulus, such as heat, a change in pH, or an exogeneously-

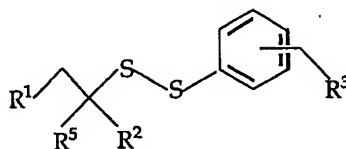
administered chemical or biological agent. In a preferred embodiment, the linkage is one that responds to a stimulus that is an endogenous, *in vivo* stimulus, including but not limited to a chemical or biological agent in a cell, blood (plasma), or in the proximity of a target cell surface.

5 [00039] Suitable releasable linkages include, for example, peptide, ester, or disulfide linkages. Ester and peptide linkages can be cleaved by endogenous or exogenous esterase or peptidase enzymes. Disulfide linkages can be cleaved by administration of a reducing agent, such as dithiothreitol (DTT), glutathione or ascorbate, or *in vivo* by a reducing agent such as cysteine, or reducing enzymes
10 which are present in plasma and intracellularly.

[00040] In a preferred embodiment, the releasable linkage is a disulfide bond, broadly intended herein to refer to sulfur-containing bonds. The sulfur-containing bonds can be synthesized to achieve a selected degree of lability, as known in the art and described, for example, in U.S. Patent No. 6,043,094. A variable degree of
15 lability permits tailoring the rate of release of the hydrophilic polymer coating from the liposome surface. Generally, when a longer circulation lifetime is needed, a less labile bond is used.

[00041] An exemplary disulfide bond is dithiopropionyl (DTP), as described in the art (Kirpotin *et al.*, *FEBS Letters*, 388:115 (1996)). Synthesis of
20 polyethyleneglycol (PEG) linked to the lipid distearolphosphatidylethanolamine (DSPE) by DTP is accomplished by reaction of the succinimidyl ester of dithiobis(succinimidyl propionate) with an excess of mPEG-NH₂ to form N-succinimidyl-[2-(methoxypoly(oxyethylene)- α -aminocarbonyl)ethyl-dithiopropionate, mPEG-DTP-OSu. This is reacted with DSPE to form the desired conjugate, mPEG-DTP-DSPE
25 (*Id.*).

[00042] Another preferred releasable linkage is a dithiobenzyl (DTB) bond (Zalipsky *et al.*, *Bioconjugate Chemistry*, 10(5):703(1999); WO 00/64483 and WO 00/64484) as has been described in co-pending US application serial numbers 09/556,056 and 09/556,610, both of which are incorporated by reference herein. The
30 linkage is represented by the general structure:



[00043] wherein R^1 is a hydrophilic polymer comprising a linkage for attachment to the dithiobenzyl moiety; R^2 is selected from the group consisting of H, alkyl and aryl; R^3 is selected from the group consisting of $O(C=O)R^4$, $S(C=O)R^4$, and $O(C=S)R^4$; R^4 comprises an amine-containing lipid, such as the vesicle-forming lipids described above; and R^5 is selected from the group consisting of H, alkyl and aryl; and where orientation of CH_2-R^3 is selected from the ortho position and the para position.

[00044] Fig. 1A shows the structure of an exemplary compound in accord with the invention, where R^1 is the hydrophilic polymer methoxy-polyethylene glycol, $mPEG = CH_3O(CH_2CH_2O)_n$ where n is from about 10 to about 2300, which corresponds to molecular weights of about 440 Daltons to about 100,000 Daltons. The molecular weight of the polymer depends to some extent on the selection of R^3 . In embodiments where R^3 is an amine-containing lipid for use in a liposome a preferred range of PEG molecular weight is from about 750 to about 10,000 Daltons, more preferably from about 2,000 to about 5,000 Daltons. The mPEG in this embodiment includes a urethane linking moiety. It will be appreciated that R^1 can be selected from a variety of hydrophilic polymers, and exemplary polymers are recited above. It will also be appreciated that the molecular weight of the polymer may depend on the amount of the polymer-DTB-lipid conjugate included in the liposome composition, where a larger molecular weight polymer is often selected when the amount of polymer-DTB-lipid in the composition is small, thus yielding a small number of liposome-attached polymer chains.

[00045] With continuing reference to Fig. 1A, R^2 and R^5 in this exemplary compound are hydrogen (H), however either or both R^2 and R^5 can also be a straight chain or branched alkyl or an aryl group. In a preferred embodiment, R^5 is H and R^2 is an alkyl, and several examples are given below. In the compound shown in Fig. 1A, R^3 takes the general form of $O(C=O)-(NH_2\text{-ligand})$, where the NH_2 -ligand can be any amine-containing lipid. R^3 can also be of the form $O(C=S)-(NH_2\text{-ligand})$ or $S(C=O)-(NH_2\text{-ligand})$.

[00046] Fig. 1B shows the mechanism of thiolytic cleavage of the mPEG-DTB- $(NH_2\text{-lipid})$ compound of Fig. 1A. The *ortho*- or *para*-dithiobenzyl carbamate moiety is cleavable under mild thiolytic conditions, such as in the presence of cysteine or other naturally-occurring reducing agents. Upon cleavage, the amine-

containing lipid is regenerated in its natural, unmodified form. Studies in support of the invention, described below, show that natural, physiologic conditions *in vivo* are sufficient to initiate and achieve cleavage of the DTB linkage. It will be appreciated that a reducing agent can also be administered to artificially induce thiolytic conditions sufficient for cleavage and decomposition of the compound.

[00047] Lipids suitable for use in the polymer-DTB-lipid conjugate are preferably water-insoluble molecules having at least one acyl chain containing at least about eight carbon atoms, more preferably an acyl chain containing between about 8-24 carbon atoms. A preferred lipid is a lipid having an amine-containing polar head group and an acyl chain. Exemplary lipids are phospholipids having a single acyl chain, such as stearylamine, or two acyl chains. Preferred phospholipids with an amine-containing head group include phosphatidylethanolamine and phosphatidylserine. The lipid tail(s) can have between about 12 to about 24 carbon atoms and can be fully saturated or unsaturated. One preferred lipid is distearoylphosphatidylethanolamine (DSPE), however those of skill in the art will appreciate the wide variety of lipids that fall within this description. It will also be appreciated that the lipid can naturally include an amine group or can be derivatized to include an amine group. Other lipid moieties that do not have an acyl tail, such as cholesterolamine, are also suitable.

[00048] The synthesis of a polymer-DTB-lipid compound has been described elsewhere ((Zalipsky *et al.*, *Bioconjugate Chemistry*, 10(5):703(1999); WO 00/64483 and WO 00/64484) and an exemplary synthetic route is schematically depicted in Fig. 2. mPEG derivatives (MW 2000 and 5000 Daltons) having a methoxycarbonyldithioalkyl end group were prepared by reacting 2-(methoxycarbonyldithio)ethanamine with mPEG-chloroformate, which was readily prepared by phosgenation of dried mPEG-OH solution (Zalipsky, S., *et al.*, *Biotechnol. Appl. Biochem.* 15:100-114 (1992)). The former compound was obtained through 2-aminoethanethiol hydrochloride reaction with an equivalent amount of methoxycarbonylsulfonyl chloride, according to published procedures (Brois, S.J., *et al.*, *J. Amer. Chem. Soc.* 92:7629-7631 (1970); Koneko, T., *et al.*, *Bioconjugate Chem.* 2:133-141 (1991)). Both the *para* and *ortho* isomers of mercaptobenzyl alcohol (Grice, R., *et al.*, *J. Chem. Soc.* 1947-1954 (1963)) coupled cleanly with the resulting PEG-linked acyldisulfide, yielding mPEG bearing

a dithio benzyl alcohol end group. Active carbonate introduction proceeded as with underivatized mPEG-OH, to give the *para*-nitrophenyl carbonate. Addition of DSPE in ethanolamine formed the desired mPEG-DTB-DSPE product. Both *ortho*- and *para*-DTB-lipid compounds are prepared by this method, and can then be purified by silica gel chromatography and characterized by NMR and MALDI-TOFMS.

[00049] Fig. 3 shows the mechanism of thiolytic cleavage of the mPEG-DTB-DSPE conjugate. Upon cleavage, the phosphatidylethanolamine lipid (DSPE) is regenerated in its natural, unmodified form.

[00050] End Functionalized Polymer-Lipid Conjugates

[00051] The liposome composition of the invention further includes a targeting moiety. In a preferred embodiment, the targeting ligand is covalently attached to the distal end of a liposome-anchored hydrophilic polymer chain. For example, the free distal end of the polymer in the lipid-DTB-polymer described above can be modified to include a terminal reactive group (end-functionalized) adapted to couple with functional groups within the targeting moiety molecules. Such polymer-terminal reactive groups are known in the art, and selected according to the targeting ligand to be attached. For example, where the targeting moiety is an antibody or an antibody fragment, the polymer chains are functionalized to contain reactive groups suitable for coupling with, for example, sulfhydryls, amino groups, and aldehydes or ketones (typically derived from mild oxidation of carbohydrate portions of an antibody) present in the antibody. Examples of such PEG-terminal reactive groups include maleimide (for reaction with sulfhydryl groups), N-hydroxysuccinimide (NHS) or NHS-carbonate ester (for reaction with primary amines), hydrazide or hydrazine (for reaction with aldehydes or ketones), iodoacetyl (preferentially reactive with sulfhydryl groups) and dithiopyridine (thiol-reactive).

[00052] Other suitable reactive end groups include maleimides and hydrazines. Maleimides are widely used protein modifying reagents and are especially useful when the maleimide is one of two functional groups in a hetero-bifunctional crosslinking reagent. The reaction of maleimides with sulfhydryl groups involves Michael addition of the mercaptan group to the activated double

bond. Reaction with amino groups occurs by the same mechanism, but at a much slower rate. Since mercaptan is the most reactive species, particularly at neutral pH, the maleimide group can be used to target sulfhydryl groups in the targeting moiety and good selectivity is usually achieved.

5 **[00053]** Hydrazide or hydrazine groups are reactive toward aldehyde groups. Hydrazides can also be acylated by active esters or carbodiimide-activated carboxyl groups. Acyl azide groups reactive as acylating species can be easily obtained from hydrazides and permit attachment of amino-containing molecules.

10 **[00054]** The methods of preparing end-functionalized polymer-lipid conjugates are generally known in the art. For example, co-owned U.S. Patent No. 5,620,689, disclose the methods of preparing and using maleimide, hydrazide, and 2-pyridyldithio propionamide end groups for coupling of antibodies or antibody fragments to polymer chains; the disclosure of which are incorporated herein by reference.

15 **[00055]** It will be appreciated that the targeting ligand can also be included in the liposomes by means of a lipid-polymer conjugate with no releasable linkage joining the lipid and the polymer. It will also be appreciated that any lipids suitable to form the hydrophilic polymer coating of the liposome discussed above may be used to form the modified polymer-lipid conjugate, and any of the hydrophilic
20 polymers described above are suitable. Preferably, in attaching a targeting moiety to a PEG-functionalized lipid, the targeting moiety does not suffer any loss of activity.

25 **[00056]** The targeting moiety may be attached to a liposome surface by including the end-functionalized polymer-lipid conjugate in the liposome and then after liposome formation, reacting the desired targeting ligand with the reactive polymer ends in the preformed liposome. Alternatively, the ligand-polymer-lipid can be included in the lipid composition at the time of liposome formation. It is also possible to incorporate the ligand-polymer-lipid conjugate into preformed liposomes by insertion, where the ligand-polymer-lipid conjugate is incubated with
30 the preformed liposomes under conditions suitable to allow the conjugate to become incorporated into the liposome lipid bilayer. The insertion technique has been described in the art, for example in U.S. Patent No. 6,056,973.

[00057] Targeting Moiety

[00058] A wide variety of targeting moieties are contemplated for use, and exemplary moieties include those set forth, for example, in U.S. Patent No 5,891,468, and the portions of this patent describing the ligands are incorporated
5 by reference herein. In general, the targeting moiety is a ligand effective to bind specifically with a cell-surface receptor on the target cells.

[00059] In a preferred embodiment, the ligand is an antibody or an antibody fragment, targeting antigens specific to a receptor on a target cell. Antibodies can be monoclonal antibodies, or antibody fragments, which are target specific. In a
10 preferred embodiment, the antibodies attached to the liposomes are anti-CD19, anti-CD20, or anti-CD22, for specific binding to a B-cell epitope. These antibodies or antibody fragments are typically derived from hybridomas that show positive reactivity toward the affected B-cells. It is contemplated that other antibodies or antibody fragments targeting any other cell in the body can be similarly used.

[00060] In studies performed in support of the present invention, anti-CD19
15 antibodies were used to target liposome containing an entrapped agent to malignant B-cells. The antibody recognizes a unique epitope, the CD19 surface antigen, on the B-cells. As will be described below, the pH-sensitive liposomes with the targeting moiety were effective to delivery the entrapped agent
20 intracellularly.

[00061] Liposome-Entrapped Therapeutic Agent

Entrapped in the liposomes is a therapeutic agent for delivery intracellularly to the target cells. A variety of therapeutic agents can be entrapped in lipid vesicles,
25 including water-soluble agents that can be stably encapsulated in the aqueous compartment of the vesicles, lipophilic compounds that stably partition in the lipid phase of the vesicles, or agents that can be stably attached, e.g., by electrostatic attachment to the outer vesicle surfaces. Exemplary water-soluble compounds include small, water-soluble organic compounds, peptides, proteins, DNA plasmids,
30 oligonucleotides and gene fragments.

[00062] The liposome-entrapped compound may also be an imaging agent for tracking progression of a disease. Imaging agents include chelates of radionuclides, such as technetium-99, indium-111, and iodine-125.

[00063] The entrapped agent may also be a reporter molecule, such as an enzyme or a fluorophore, for use in *in vitro* diagnostic assays. Such liposomes having an entrapped reporter molecule may be delivered by fusion to either target cells or receptor-containing liposomes.

5 [00064] In one embodiment, the compound is useful for treatment of a plasma cell disorder, such as multiple myeloma, which is characterized by neoplasms of B-lymphocyte lineage cells. Therapeutic agents preferred for treatment of multiple myeloma include melphalan, cyclophosphamide, prednisone, chlorambucil, carmustine, dexamethasone, doxorubicin, cisplatin, paclitaxel,
10 vincristine, lomustine, and interferon. Typical doses for standard chemotherapy treatment for some of these drugs are as follows: melphalan, 8 mg/m² body surface area per day; cyclophosphamide, 200 mg/m² per day; chlorambucil, 8 mg/m² per day; prednisone 25-60 mg/m² per day, vincristine (1.4 mg/m²) and doxorubicin (60-75 mg/m²).

15 [00065] Also contemplated is intracytoplasmic delivery of plasmids, antisense oligonucleotides, and ribozymes for the treatment of cancer and viral infections.

[00066] In the present invention, the therapeutic agent is entrapped in the liposome, by methods discussed below, for administration parenterally to a subject. The dose used for liposome administration may initially be based on the
20 standard chemotherapeutic dose and adjusted accordingly over the course of treatment by monitoring the disease progression.

III. Preparation of pH Sensitive, Targeting Liposomes

[00067] Liposomes containing an entrapped agent can be prepared according
25 to well-known methods, such as hydration of a lipid film, reverse-phase evaporation, and solvent infusion. The compound to be delivered is either included in the lipid film, in the case of a lipophilic compound, or is included in the hydration medium, in the case of a water-soluble therapeutic agent. Alternatively, the therapeutic agent may be loaded into preformed vesicles, e.g., by loading an ionizable compound
30 against an ion gradient.

[00068] One well known procedure for formation of multilamellar vesicles (MLVs) is a simple lipid-film hydration technique. In this procedure, a mixture of liposome-forming lipids are dissolved in a suitable organic solvent which is then

evaporated to form a thin lipid film. The lipid film is then hydrated with an aqueous medium to form MLVs, typically with sizes between about 0.1 to 10 microns.

[00069] The therapeutic compound to be delivered may be incorporated into liposomes by adding the drug to the vesicle-forming lipids prior to liposome
5 formation, to entrap the drug in the formed liposome. If the drug is hydrophobic, it can be added directly to the hydrophobic mixture, whereas a hydrophilic drug can be added to the aqueous medium which covers the thin film of dried lipids. Alternatively, the drug may be incorporated into preformed liposomes by active transport mechanisms, such as remote loading by which the compound is taken up
10 in liposomes in response to a gradient, such as an ammonium sulfate gradient (U.S. Patent No. 5,192,549; Bolotin *et al.*, *J. Liposome Res.*, 4:455 (1994)), or a potassium or hydrogen ion concentration.

[00070] After formation, the liposomes are sized. One effective sizing method for MLVs involves extruding an aqueous suspension of the liposomes
15 through a series of polycarbonate membranes having a selected uniform pore size in the range of 0.03 to 0.2 micron, typically 0.05, 0.08, 0.1, or 0.2 microns. The pore size of the membrane corresponds roughly to the largest sizes of liposomes produced by extrusion through that membrane, particularly where the preparation is extruded two or more times through the same membrane. Homogenization
20 methods are also useful for down-sizing liposomes to sizes of 100 nm or less. In a preferred embodiment of the present invention, the liposomes are extruded through a series of polycarbonate filters with pore sizes ranging from 0.2 to 0.08 μm resulting in liposomes having diameters in the approximate range of $120 \pm 10 \text{ nm}$.

25 [00071] Liposomes of the invention are typically prepared with lipid components present in a molar ratio of about 70-90 percent vesicle-forming lipids, 1-20 percent of a polymer-lipid conjugate for forming the surface coating of releasable polymer chains, and 0.1-5 percent of an end-functionalized polymer
lipid conjugate for the coupling of targeting moieties. It will be appreciated that the
30 polymer-lipid conjugate with the releasable linkage can be end-functionalized to couple a targeting ligand, or the liposomes can include two different polymer-lipid species – one polymer-lipid conjugate with a releasable linkage and another

polymer-lipid conjugate with no releasable linkage but with an attached targeting moiety.

5 **[00072]** In studies performed in support of the invention, both pH-sensitive and non pH-sensitive liposomes were prepared as described in Example 1. pH-sensitive, sterically stabilized liposomes, either targeting or non-targeting, and having either a releasable or non-releasable coating were prepared from a mixture of DOPE or DOPE/CHEM (6:4 molar ratio), and including either mPEG-DSPE (non-releasable) or mPEG-S-S-DSPE (releasable coating) and, in some cases, a maleimide-terminated polyethyleneglycol coupled to DSPE, Mal-PEG-DSPE, 10 capable of attachment of a targeting ligand. The lipid molar ratios of the different formulations are indicated in the Figure legends and the description for each of the experiments.

15 **[00073]** Non pH-sensitive liposomes were prepared from hydrogenated soy phosphatidylcholine (HSPC), cholesterol (CHOL), mPEG-DSPE and either maleimide-PEG-DSPE (targeting) or not (non-targeting) having the molar ratios of 2:1:0.08:0.02 HSPC/CHOL/mPEG-DSPE/maleimide -PEG-DSPE or 2:1:0.08 HSPC/CHOL/mPEG-DSPE, respectively. The liposomes were formed by the hydration technique by dissolving the lipid components in chloroform. After mixing the components, chloroform was removed and the dried lipid films were hydrated 20 with an appropriate buffer and sequentially extruded through a series of polycarbonate filters with pore sizes ranging from 0.2 to 0.08 μ m.

25 **[00074]** The therapeutic drug doxorubicin (DXR) was encapsulated into preformed liposomes by remote loading following an ammonium sulfate gradient method, as described in Example 1. In some studies, pH-sensitive liposomes were also loaded with trisodium 8-hydroxypyrenetrisulfonate *p*-xylene-bis-pyridinium (HPTS-DPX), a fluorescent dye, or with radiolabeled tyraminylinulin ($[^{125}\text{I}]\text{TI}$) to assess the stability of the liposome bilayer. Encapsulation of HPTS-DPX or $[^{125}\text{I}]\text{TI}$ was accomplished by hydrating the thin lipid film with a solution (pH 9.0) of the desired compound, as described in Example 1.

30 **[00075]** In some studies, described below, targeted liposomes having an anti-CD19 antibody coupled to maleimide-terminus of the Mal-PEG-DSPE were prepared according to the procedure described in Example 2.

IV. In vitro Stability of the Liposome Composition

[00076] The pH-sensitive liposomes herein described are stabilized by a releasable polymer coating, thus allowing the liposomes to retain an encapsulated compound even at acidic pHs. The pH sensitivity of the liposomes, and therefore
5 destabilization at acidic pHs, is restored by cleaving all or a portion of the polymer coating, to cause destabilization of the liposomes and concomitant release of the liposomal contents. This feature of the liposome composition was demonstrated by *in vitro* leakage experiments, described in Examples 3-5. The stability of the pH-sensitive liposomes was compared to that of non-pH sensitive liposomes in
10 buffers at pH 7.4 or pH 5.5, with or without dithiothreitol (DTT), in cell-free extract (CFE), in human plasma, and in cell-culture medium containing 10% fetal bovine serum (FBS). The release or leakage of entrapped solute, either trisodium 8-hydroxypyrenetrisulfonate-*p*-xylene-bis-pyridinium bromide (HPTS-DPX, a fluorescent dye), or doxorubicin (DXR), from the liposomes was measured using a
15 fluorescence-dequenching assay.

[00077] Stability of pH-sensitive liposomes in buffers

Leakage of HPTS from DOPE (Figs. 4A-4B) and DOPE/CHEMS (Figs. 5A-5B) liposomes stabilized with mPEG-DSPE (Figs. 4A and 5A) or mPEG-S-S-DSPE
20 (Figs. 4B and 5B) and incubated in pH 7.5 and pH 5.5 buffers at 37 °C was evaluated by the procedure described in Example 3. Additionally, the leakage of HPTS from liposomes containing mPEG-S-S-DSPE incubated in pH 7.4 and in pH 5.5 buffers in the presence of dithiothreitol (DTT) (100nM) was evaluated (Fig. 5B). DTT induces thiolytic cleavage of the disulfide bond and causes release of the
25 stabilizing polymer coating.

[00078] As shown in Figs. 4A and 4B, pH sensitive liposomes can be stabilized in a bilayer state by the inclusion of a small molar percentage of a molecule having a bulky headgroup. That is, a PEG-lipid derivative can stabilize DOPE or DOPE/CHEMS in the bilayer state in the pH range of 5.5-7.4, and the pH
30 sensitivity of the liposome is restored when the coating is released. Liposomes formed from DOPE only release their contents when incubated in pH 7.4 buffer (●) or in pH 5.5 buffer (○) (Fig. 4A). Incorporation of 5 mol% mPEG-DSPE (Fig. 4A) or mPEG-S-S-DSPE (Fig. 4B) into the DOPE formulation resulted in the formation of

liposomes which did not leak when incubated in pH 7.4 buffer (\blacktriangle , 5 mol% of mPEG-DSPE (Fig. 4A), and \blacksquare , 5 mol% of mPEG-S-S-DSPE (Fig. 4B)) or in pH 5.5 buffer (Δ , 5 mol% of mPEG-DSPE (Fig. 4A), and \blacktriangledown , 5 mol% of mPEG-S-S-DSPE (Fig. 4B) over 24 hours.

5 **[00079]** Treatment of liposomes with dithiothreitol (DTT) induce thiolytic cleavage of mPEG-S-S-DSPE from the lipid membrane anchor (DSPE). DOPE liposomes containing 5 mol% mPEG-S-S-DSPE had little contents release over 24 hours in the presence of DTT at pH 7.4 (\blacksquare , Fig. 4B); however at pH 5.5, treatment with DTT led to a gradual release of HPTS of approximately 50% in about 10 h (\blacktriangledown ,
10 Fig. 4B). At pH 5.5, a DOPE formulation that contained 3 mol% mPEG-S-S-DSPE had a much more rapid release of contents (100% release in 2 h, data not shown).

[00080] As illustrated in Figs. 5A and 5B, DOPE liposomes can also be stabilized in the bilayer state by an amphiphile with bulky and/or charge-repulsing hydrophilic moieties. DOPE/CHEMS formulations without mPEG-DSPE had little
15 leakage at pH 7.4 (\bullet , Fig. 5A), but rapidly released the encapsulated dye at pH 5.5 (\circ , Fig. 5A). At pH 5.5 or 7.4, less than 10% leakage occurred over 24 hours when these liposomes were stabilized with either 5 mol% mPEG-DSPE (Fig. 5A: Δ , at pH 5.5 and \blacktriangle , at pH 7.4), or 5 mol% of mPEG-S-S-DSPE (Fig. 5B: \blacktriangledown , at pH 5.5 and \blacksquare , at pH 7.4). In the presence of DTT, DOPE/CHEMS liposomes
20 containing 5 mol% mPEG-S-S-DSPE had a release half-life of approximately 8 hours at pH 5.5 (\blacktriangledown , Fig. 5B) while little release occurred at pH 7.4 (\square , Fig. 5B). DTT treatment of DOPE/CHEMS liposomes stabilized with 3 mol% mPEG-S-S-DSPE resulted in intermediate leakage rates (data not shown).

[00081] As seen in Figs. 4B and 5B, pH-sensitive liposomes containing
25 mPEG-S-S-DSPE (\blacktriangledown , in both Figs. 4B and 5B) have an increased rate of contents release at pH 5.5, although contents release is less rapid than that seen for similar liposomes lacking PEG (\circ , Figs. 4A and 5A). This less rapid release may be due in part to an incomplete cleavage of mPEG-S-S-DSPE, a feature that can advantageously utilized to vary and tailor the release rate of an entrapped agent.
30 For example, selection of a releasable bond which fails to undergo complete release can be used to slow the content release rate, whereas selection of a bond that readily cleaves in response to the selected stimulus can be used to achieve total, rapid release of the entrapped agent.

[00082] Stability of pH sensitive liposomes in cell-free extract (CFE)

Cell free extract (CFE) contains cytoplasmic and lysosomal enzymes capable of mimicking the action of dithiothreitol (DTT) in cleaving mPEG-S-S-DSPE. The leakage of the hydrophilic, membrane-impermeable dye trisodium 8-hydroxypyrenetrisulfonate (HPTS) from formulations exposed to CFE is therefore indicative of the process of destabilization in an intracellular environment of pH-sensitive liposomes stabilized with either mPEG-DSPE or mPEG-S-S-DSPE.

[00083] Figs. 6A-6B show the leakage of encapsulated HPTS dye as a function of time from DOPE or DOPE/CHEMS liposomes stabilized with different proportions of mPEG-S-S-DSPE in the lipid mix, incubated in cell-free extract adjusted to pH 5.5 (approximately the lysosomal pH of between 5 and 6.5) at 37°C. The study was performed according to the procedure described in Example 4. The leakage was determined as the percentage increase in the sample fluorescence over that of the pre-incubation sample treated with Triton X-100 (100% release); results are from a representative experiment, and are means of triplicate analyses \pm S.D.

[00084] Fig. 6A shows the percent release of HPTS dye as a function of time for liposomes consisting of DOPE (●), of DOPE stabilized with 3 mol% mPEG-S-S-DSPE (▲) and with 5 mol% mPEG-S-S-DSPE (■). The liposomes made of DOPE alone or DOPE stabilized with 3 mol% mPEG-S-S-DSPE underwent a rapid release of their contents, with half-lives of 1.7 hour. The release rate in CFE of the DOPE formulation with 5 mol% mPEG-S-S-DSPE (■) was slower with 40% of encapsulated dye released over 24 hours.

[00085] Fig. 6B shows the percent release of HPTS entrapped in liposomes made of DOPE/CHEMS (○), DOPE/CHEMS/1.8 mol% mPEG-S-S-DSPE (Δ); and DOPE/CHEMS/3 mol% mPEG-S-S-DSPE (□). The three formulations had a rapid release of their contents in the CFE at pH 5.5, with a near complete release by 8 hours. DOPE/CHEMS and DOPE/CHEMS/mPEG-S-S-DSPE formulations incubated in CFE adjusted to pH 7.4 released HPTS at much slower rates (data not shown).

[00086] pH-sensitive Liposome Stability in Human Plasma

[00087] In another study, detailed in Example 5, the leakage rates of hydrophilic dye from various liposome formulations were evaluated in 90% human plasma (pH 7.4) at 37°C and in cell culture media containing 10% FBS at 37°C.

5 HPTS was passively loaded into liposomes as the water-soluble (but fluorescence-quenched) complex, HPTS-DPX. When HPTS-DPX leaks from the liposomes, it dissociates into free HPTS and DPX, increasing the HPTS fluorescence when excited at 413 nm. It was found that less than 20% of encapsulated HPTS leaked from DOPE/mPEG-DSPE, DOPE/CHEMS/mPEG-DSPE, DOPE/mPEG-S-S-DSPE
10 or DOPE/CHEMS/mPEG-S-S-DSPE formulations over 24 hours in human plasma (not shown).

[00088] Doxorubicin (DXR) is normally actively loaded into liposomes at a pH of about 5.5, using an ammonium sulfate gradient to form a precipitate ((DXR-NH₃)₂SO₄) inside the liposomes (Bolotin *et al.*, *J. Liposome Res.*, 4:455 (1994)).

15 This liposomal doxorubicin formulation is very stable with a slow rate of drug release. However, at the higher pH required to assemble DOPE or DOPE/CHEMS lipids into liposomes, it was not heretofore known whether DXR forms a precipitate inside the liposomes during active loading, and what the release rate of DXR from pH-sensitive liposomes would be. As seen in Figs. 7A-7B, the leakage of DXR in
20 human plasma was examined for anti-CD19-targeted pH-sensitive liposomes comprised of DOPE/4 mol% mPEG-DSPE, (●); DOPE/CHEMS/2 mol% mPEG-DSPE (▲), DOPE/4 mol% mPEG-S-S-DSPE (■) and DOPE/CHEMS/2 mol% mPEG-S-S-DSPE (▼). DXR was rapidly released from all of the formulations, with the exception of DOPE/CHEMS/mPEG-DSPE (▲, Fig. 7A) which had a
25 somewhat slower, but still rapid, release rate. There was no significant difference in the rate of DXR release between the anti-CD19-targeted and similar non-targeted formulations (containing 5 mol% mPEG) in the presence of human plasma (data not shown).

[00089] The stability of various pH-sensitive liposome compositions in cell
30 culture media containing 10% FBS was also evaluated. All of the liposomes tested includes an anti-CD19 targeting ligand and contained DXR entrapped in the interior compartments. The liposome lipid compositions were comprised of DOPE/4 mol% mPEG-DSPE, DOPE/CHEMS/2 mol% mPEG-DSPE, DOPE/4

mol% mPEG-S-S-DSPE and DOPE/CHEMS/2 mol% mPEG-S-S-DSPE. All of the liposome compositions were stable in that there was less than 10% DXR leakage over 24 hours of incubation at 37°C (data not shown).

5 V. Drug Delivery Efficacy of the Liposomal Composition

[00090] In accord with the method of the invention, the liposomes described above are capable of releasing their contents rapidly in response to lower pH conditions in or just outside of a target cell, to achieve an increased intracellular concentration of the drug, when compared to non-pH sensitive, targeted liposomes
10 or to non-pH sensitive, non-targeted liposomes. This increased intracellular concentration was demonstrated in studies performed to support the invention described in Part A below. In these studies, the rate of accumulation of doxorubicin in cell nuclei was determined, since the rate of release of liposome-encapsulated doxorubicin from the lysosomal apparatus to the cell nuclei following
15 internalization of targeted liposomes is a determining factor for the cytotoxicity of liposome-encapsulated doxorubicin. The results of the doxorubicin nuclear accumulation assay are discussed in Part B. Part C describes studies of the blood elimination of the liposomes in a mouse model, and Part D illustrates, with *in vivo* studies, the improved therapeutic effect achievable by the treatment method of the
20 invention.

[00091] *In vitro* cytotoxicity of targeted, stabilized, pH-sensitive liposomes

[00092] *In vitro* cytotoxicity of free DXR and various liposomal formulations was evaluated using Namalwa cells with an *in vitro* proliferation assay as
25 described in Example 6. The liposome formulations evaluated are listed in Table 1. In addition to the targeted, pH-sensitive liposomes, conventional, non-pH sensitive sterically stabilized liposome (DXR-SL) and doxorubicin in free form were also tested. Each of the test formulations was incubated with the Namalwa cells under controlled conditions for 48 hours. At the end of the incubation time,
30 cytotoxicity was expressed as the inhibitory concentration, that is the concentration required for a 50% inhibition of cell growth (IC₅₀). The results are shown in Table 1.

Table 1. Cytotoxicity of free doxorubicin (DXR) and liposomal formulations of DXR (with or without anti-CD19) to CD19⁺ Namalwa cells

Formulation of DXR-loaded liposomes	IC ₅₀ (μM DXR) ¹
DOPE/mPEG-DSPE (1:0.05)	7.0 ± 2.2
DOPE/mPEG-DSPE/Mal-PEG-DSPE[anti-CD19] (1:0.04:0.01)	0.2 ± 0.1
DOPE/mPEG-S-S-DSPE (1:0.03)	8.9 ± 4.7
DOPE/mPEG-S-S-DSPE/Mal-PEG-DSPE[anti-CD19] (1:0.02:0.01)	1.5 ± 0.7
DOPE/CHEMS/mPEG-DSPE (6:4:0.3)	4.2 ± 1.1
DOPE/CHEMS/mPEG-DSPE/Mal-PEG-DSPE[anti-CD19] (6:4:0.24:0.06)	0.4 ± 0.1
DOPE/CHEMS/mPEG-S-S-DSPE (6:4:0.18)	6.0 ± 0.8
DOPE/CHEMS/mPEG-S-S-DSPE/Mal-PEG-DSPE[anti-CD19] (6:4:0.12:0.06)	3.3 ± 1.0
HSPC/CHOL/mPEG-DSPE ("DXR-SL")	>200
HSPC/CHOL/mPEG-DSPE/Mal-PEG-DSPE[anti-CD19] (2:1:0.08:0.02) ("DXR-SIL")	35.4 ± 12.7
Free DXR	0.8 ± 0.7

¹ Cytotoxicities were determined by the MTT assay and are expressed as mean drug concentration at which cell growth was inhibited by 50% (IC₅₀ ± S.D).

[00093] As shown in Table 1, all the DOPE or DOPE/CHEMS formulations, either targeted or non-targeted, had significantly lower IC₅₀s than the DXR-SL (HSPC/CHOL/mPEG-DSPE) or DXR-SIL[anti-CD19] (HSPC/CHOL/mPEG-DSPE/Mal-PEG-DSPE[anti-CD19]) formulations (P<0.001). The significantly lower IC₅₀s is likely due to the rapid release rate of doxorubicin from the DOPE or DOPE/CHEMS formulations compared to the release of doxorubicin from DXR-SL or DXR-SIL[anti-CD19], which have a considerably slower release rate of drug (Lopes de Menezes *et al.*, *Cancer Res.*, 58:3320 (1998)). Targeted DOPE and DOPE/CHEMS formulations had IC₅₀s that were comparable in most instances to those for free doxorubicin (Table 1). The IC₅₀s of doxorubicin-loaded targeted formulations of either DOPE or DOPE/CHEMS (stabilized with mPEG-DSPE or mPEG-S-S-DSPE) were significantly lower than the IC₅₀s of the non-targeted formulations (P<0.05 to P<0.001). Notably, there was a trend for formulations that contained mPEG-DSPE to be slightly more cytotoxic than those that contained mPEG-SS-DSPE, whether targeted or non-targeted. Targeted formulations without encapsulated doxorubicin were not toxic at concentrations below 0.06 μM DOPE, which would correspond to a doxorubicin concentration of 34.5 μM, if the formulations contained doxorubicin (not shown).

[00094] It is clear from the data in Table 1 that pH-sensitive liposomes, targeted or not targeted, have a significantly lower IC₅₀ than non-pH sensitive liposomes (e.g., the liposomes prepared from HSPC/CHOL/mPEG-DSPE). The IC₅₀ of non-pH sensitive liposomes was 200 μ M doxorubicin and 35 μ M doxorubicin for non-targeted and targeted formulations, respectively. Use of pH-sensitive lipids DOPE or DOPE/CHEMS rather than HPSC/CHOL resulted in between a 22-48 fold decrease in IC₅₀. This substantial increase in cytotoxicity was unexpected, and accordingly the invention contemplates a method for increasing the cytotoxicity of a liposome-entrapped drug by at least about 10-fold, more preferably by about 20-fold, and most preferably by about 40-fold, by entrapping the drug in a pH-sensitive liposome. Also seen from the data in Table 1 is the increased cytotoxicity achieved by including a targeting ligand to the pH-sensitive liposomes. The invention thus contemplates increasing the cytotoxicity of a drug entrapped in a pH-sensitive liposome by including a targeting ligand on the liposome. The targeting ligand is effective to achieve at least a 2-fold, preferably a 4-fold, more preferably a 6-fold, and most preferably a 10-fold increase in cytotoxicity, as measured by a decrease in IC₅₀ relative to pH-sensitive liposomes lacking the targeting ligand.

20 [00095] Nuclear accumulation assay

[00096] Nuclear accumulation of doxorubicin was determined as described in Example 7. Briefly, Namalwa cells, maintained under logarithmic growth conditions were treated with doxorubicin-entrapped liposome formulations at a doxorubicin concentration of 8 μ M. At various time points (0, 2, 4, 8, 12 hours), an aliquot of the treated cells was ruptured to recover the nuclei. The DNA in the nuclei were enzymatically digested and doxorubicin fluorescence was measured. The results are shown in Figs. 8A-8C.

[00097] Fig. 8A compares the nuclear accumulation of doxorubicin, as measured by doxorubicin fluorescence, in Namalwa cells treated with free doxorubicin (●); doxorubicin-encapsulated, non-targeted, non-pH sensitive liposomes (■) (HSPC/CHOL/mPEG-DSPE, 2:1:0.1 molar ratio); and doxorubicin encapsulated, targeted, non-pH sensitive liposomes (▲) (HSPC/CHOL/mPEG-DSPE/Mal-PEG-DSPE, 2:1:0.08:0.02 molar ratio). As seen, little measurable

doxorubicin is found in the nuclei after administration from non-pH sensitive liposomes.

[00098] Fig. 8B compares the nuclear accumulation of doxorubicin in Namalwa cells treated with doxorubicin encapsulated anti-CD19-targeted liposomes composed of DOPE/mPEGDSPE/Mal-PEG-DSPE, 1:0.04:0.01 molar ratio (●); doxorubicin encapsulated anti-CD19-targeted liposomes composed of DOPE/CHEMS/mPEG-DSPE/Mal-PEG-DSPE, 6:4:0.24:0.06 molar ratio (▲); doxorubicin-encapsulated liposomes composed of DOPE/mPEG-DSPE, 1:0.05 molar ratio (○); doxorubicin-encapsulated liposomes composed of DOPE/CHEMS/mPEG-DSPE, 6:4:0.3 molar ratio (□). As seen, the pH-sensitive liposomes result in accumulation of the drug in the nucleus (compared with non-pH sensitive liposomes shown in Fig. 8A), with addition of a targeting ligand effective to achieve a higher level of accumulation.

[00099] Fig. 8C shows the nuclear accumulation of doxorubicin in Namalwa cells treated with doxorubicin encapsulated, anti-CD19-targeted liposomes composed of DOPE/CHEMS/mPEG-S-S-DSPE/Mal-PEG-DSPE, 6:4:0.12:0.06 molar ratio (▼); anti-CD19-targeted liposome composed of DOPE/mPEG-S-S-DSEP/Mal-PEG-DSPE, 1:0.02:0.01 molar ratio (■); non-targeted liposome composed of DOPE/mPEG-S-S-DSPE, 1:0.03 molar ratio (□); non-targeted liposomes composed of DOPE/CHEMS/mPEG-S-S-DSPE, 6:4:0.18 molar ratio (∇). As seen, pH-sensitive liposomes with releasable PEG chains and a targeting ligand achieve accumulation of the liposome entrapped drug in the cell nucleus.

[000100] The data presented in Figs. 8A-8C show that free doxorubicin accumulated within the nuclei at the fastest rate (Fig. 8A). Rates of doxorubicin release for targeted mPEG-DSPE-stabilized (Fig. 8B) or mPEG-S-S-DSPE-stabilized (Fig. 8C) DOPE or DOPE/CHEMS formulations were much faster than that of targeted non-pH sensitive liposomes (Fig. 8A). The order of nuclear accumulation of doxorubicin from liposomal formulations was: free drug > targeted, pH-sensitive mPEG-S-S-DSPE > targeted pH-sensitive mPEG-DSPE > non-targeted pH-sensitive mPEG-S-S-DSPE > non-targeted, pH-sensitive mPEG-DSPE > targeted non-pH sensitive > non-pH sensitive. Interestingly, although not more cytotoxic than mPEG-containing formulations (Table 1), formulations

containing mPEG-S-S-DSPE appeared to result in more rapid nuclear accumulations of doxorubicin over the time course of these experiments.

[000101] The cytotoxicity (IC_{50}) values reported in Table 1 parallel the nuclear accumulation data, indicating that the total amount of uptake of liposomal drug as well as the rate of release of the encapsulated drug govern the cytotoxicities of liposomal drugs. Total cellular uptake of liposomal drug can be increased via the mechanism of receptor-mediated internalization, and intracellular drug release can be increased through mechanisms such as the pH-sensitive triggered-release mechanism, described here. Thus, the data supports a method of increasing accumulation of a therapeutic agent into cellular nuclei by providing liposomes described herein, that are comprised of a pH-sensitive lipid, a coating of a releasable polymer chain, and a targeting moiety and administering the liposomes. The administering is effective to achieve (i) cleavage of the releasable bond, to release all or a portion of the hydrophilic polymer chains; (ii), binding between the liposome-bound ligand and the target cell, where the binding can occur prior to or subsequent to the cleavage of the polymer chains; and (iii) internalization of the liposome into the target cell. Internalization of the liposomes will cause exposure of the pH-sensitive lipid to conditions effective to cause destabilization of the liposome, releasing the entrapped contents intracellularly. The administering effectively achieves at least a 2-fold higher accumulation of the liposome-entrapped agent in the cell nucleus that that achieved by liposomes lacking the pH-sensitive lipid, the releasable bond, and/or the targeting ligand.

[000102] Blood Pharmacokinetics

[000103] The pharmacokinetics of the liposome preparations in mice were evaluated with liposome prepared in accord with the invention and containing radiolabeled [^{125}I]TI. As described in Example 8, mice were injected i.v. via the tail vein with a single dose of 0.2 ml of [^{125}I]TI encapsulated in various liposomal formulations (0.5 μ mol PL/mouse). At selected times post-injection blood samples were taken and analyzed for ^{125}I label. The clearance/elimination of the liposomes from the blood was measured by the decrease of the radioactivity. The results are shown in Figs. 9A-9D.

[000104] Fig. 9A shows the elimination of DOPE liposomes, expressed as the percentage of *in vivo* counts per minute (cpm) as a function of time, in hours, for four liposome compositions having varying content of mPEG-DSPE. The liposome compositions were: DOPE only (◆); DOPE/mPEG-DSPE, 1.0:0.03 molar ratio (■);
 5 DOPE/mPEG-DSPE, 1.0:0.05 molar ratio (▲); DOPE/mPEG-DSPE, 1.0:0.1 molar ratio (●). The blood elimination profile varies as the amount of mPEG-DSPE in the liposome varies, with a higher mPEG-DSPE content resulting in a slowing of liposome elimination from the bloodstream.

[000105] Fig. 9B is a similar plot for liposomes prepared from DOPE/CHEMS and having a varying content of mPEG-DSPE. The liposome formulations were:
 10 DOPE/CHEMS, 6:4 molar ratio (□); DOPE/CHEMS/mPEG/DSPE, 6:4:0.18 molar ratio (◇); DOPE/CHEMS/mPEG-DSPE, 6:4:0.3 molar ratio (Δ); DOPE/CHEMS/mPEG-DSPE, 6:4:0.6 molar ratio (○). The blood elimination profile varies as the amount of mPEG-DSPE in the liposome varies, with a higher mPEG-
 15 DSPE content resulting in a slowing of liposome elimination from the bloodstream.

[000106] Fig. 9C shows the elimination profile for DOPE liposomes having varying content of mPEG-S-S-DSPE as a function of time. Liposomes composed of DOPE/mPEG-S-S-DSPE/mPEG-DSPE, 1.0:0.02:0.01 molar ratio (■); DOPE/mPEG-S-S-DSPE/mPEG-DSPE, 1.0:0.04:0.01 molar ratio (▲);
 20 DOPE/mPEG-S-S-DSPE/mPEG-DSPE, 1.0:0.09:0.01 molar ratio (●) were administered to mice as described in Example 8. Here, there is less dependence on circulation lifetime with increasing amount of mPEG-S-S-DSPE, with the formulations having essentially the same elimination profile.

[000107] A similar observation is also seen in Fig. 9D, which shows the
 25 elimination of DOPE/CHEMS liposomes having varying content of mPEG-S-S-DSPE as a function of time. Here, the formulations were comprised of DOPE/CHEMS/mPEG-S-S-DSPE/mPEG/DSPE, 6:4:0.012:0.06 molar ratio (□); DOPE/CHEMS/mPEG-S-S-DSPE/mPEG-DSPE, 6:4:0.024:0.06 molar ratio (Δ); DOPE/CHEMS/mPEG-S-S-DSPE/mPEG-DSPE, 6:4:0.054:0.06 molar ratio (○).
 30 Again, all of the formulations have essentially the same elimination profile, with the increasing amount of cleavable PEG (mPEG-S-S-DSPE) have no measurable effect on circulation time.

[000108] In summary, circulation times increased with increasing concentration of mPEG-DSPE in either DOPE or DOPE/CHEMS liposome formulations (Figs. 9A-9B). Approximately 5-10% of the injected liposomes still remained in the blood 24 h after injection of liposomes containing 10 mol% mPEG-DSPE. Injection of DOPE or DOPE/CHEMS liposomes that were not stabilized with mPEG-DSPE resulted in rapid clearance of the liposomes. Inclusion of from 2 to 9 mol% of mPEG-S-S-DSPE did not increase the circulation times for either the DOPE (Fig. 9C) or DOPE/CHEMS (Fig. 9D) formulations. All mPEG-S-S-DSPE formulations contained 1 mol% mPEG/DSPE to mimic the effect of adding 1 mol% coupling lipid to the formulations in targeting experiments. Increasing amounts of mPEG-S-S-DSPE in the formulations did not increase circulation half-lives of the formulations to any significant extent (Figs. 9A-9B).

[000109] Liposomes containing mPEG-S-S-DSPE have a shortened blood circulation lifetime, relative to liposomes comprised of non-cleavable mPEG-DSPE, due to rapid cleavage of the disulfide linkage by blood components, e.g. cysteine, *in vivo*. The loss of steric hindrance due to the loss of PEG from the liposomes would decrease their stability in blood and increase the uptake of liposomes by the MPS. Antibody-targeted liposomes bind to and are internalized by the target cells rapidly (Lopes de Menezes *et al.*, *J.Liposome Res.*, 9:199 (1999); Lopes de Menezes *et al.*, *Cancer Res.*, 58:3320 (1998)). Thus, the invention contemplates administering targeted, pH-sensitive liposomes containing cleavable polymer chains to achieve binding between the targeting ligand and the target cell, internalization of the liposomes, cleavage of the polymer chains, and subsequent disruption of the lipid bilayer for release of liposomal contents intracellularly.

[000110] *In vivo* therapeutic treatment

[000111] In another study performed in support of the invention, mice were treated with targeted, pH-sensitive liposomes having releasable PEG chains. Entrapped in the liposomes was the therapeutic agent doxorubicin (DXR). As described in Example 9, the mice were treated with a single dose of 3mg DXR/kg in free form or entrapped in liposomes. The liposome formulations are summarized in Table 2 and detailed in Example 8.

Table 2. Survival Time of Mice bearing CD19⁺ human B-lymphoma (Namalwa) cells

Treatment Group No. ¹	Mean Survival Time (MST±S.D.(days))	Increased Life Span ² (%ILS)
(1) Saline (MST control)	21.0±1.6	-
(2) Free doxorubicin	23.0±1.4	9.5
(3) DOPE/CHEM/mPEG-DSPE	27.8±1.6	32.4
(4) DOPE/CHEM/mPEG-S-S-DSPE	25.8±4.0	22.9
(5) HSPC/CHOL/mPEG-DSPE	24.2±1.3	15.2
(6) DOPE/CHEMS/mPEG-DSPE[anti-CD19]	42.2±4.1	101
(7) DOPE/CHEMS/mPEG-S-S-DSPE[anti-CD19]	53.8±6.5	156.2
(8) HSPC/CHOL/mPEG-DSPE[anti-CD19]	43.2±5.7	105.7

5 ¹Treatment Group Nos. (3)-(8) are liposome formulations containing entrapped doxorubicin.

²Increased Life Span relative to mean survival time of control mice.

[000112] Table 2 shows the mean survival time for each of the treatment groups and the increased life span, calculated based on the mean survival time (MST) of the control animals. No evidence of drug toxicity was apparent in any of the test animals. Animals treated with non-targeted liposome formulations (Groups (3)-(5)) showed little improved therapeutic efficacy over the control group (P>0.05). However, the test groups treated with targeted, liposome formulations (Groups (6)-(8)) had significantly increased life spans (>100%ILS) than did the control group or groups treated with non-targeted formulations (P>0.001). Group (7) treated with DXR-DOPE/CHEMS/mPEG-S-S-DSPE/Mal-PEG-DSPE[anti-CD19] had a significantly increased %ILS compared to the other targeted treatment groups, Group 6 and Group 8.

[000113] The data presented in Table 2 and in the Figures shows that the targeted, pH-sensitive liposomes having cleavable PEG have a higher therapeutic efficacy than non-targeting or non-pH-sensitive liposomes. That is, the targeted, pH-sensitive formulations stabilized with mPEG-S-S-DSPE delivered encapsulated doxorubicin efficiently into the cytoplasm of target cells and improved the cytotoxicity of encapsulated doxorubicin *in vitro*, relative to a targeted formulation that lacked triggered release properties, i.e., DXR-HSPC/CHOL/mPEG-DSPE[anti-

CD19]. The targeted, pH-sensitive, cleavable polymer chain formulations achieve an increased intracellular delivery of the liposome entrapped agent.

VI. Examples

- 5 [000114] The following examples further illustrate the invention described herein and are in no way intended to limit the scope of the invention.

Materials

- [000115] Hydrogenated soy phosphatidylcholine (HSPC) was obtained from Lipoid KG (Ludwigshafen, Germany), mPEG₂₀₀₀-distearoylphosphatidyl-ethanolamine (mPEG2000-DSPE, also abbreviated mPEG-DSPE) can be synthesized from standard methods (Zalipsky, S., et al., in Poly (Ethylene Glycol) Chemistry: Biotechnical and Biomedical Applications (J.M. Harris, Ed.) Plenum Press, p. 347-370 (1992)). Doxorubicin (DXR) was purchased from Sigma
- 10 Chamial Company, St. Louis, Mo. Maleimide-derivatized PEG₂₀₀₀-DSPE (Mal-PEG-DSPE) (Kirpotin, D. *et al.*, *Biochemistry*, 36:66 (1997)) was custom synthesized by Shearwater Polymers (Huntsville, AL). Cholesterol (CHOL) and dioleoylphosphatidylethanolamine (DOPE) were purchased from Avanti Polar Lipids (Alabaster, AL). N-[2-w-methoxypoly(ethylene glycol)- α aminocarbonyl-ethyl-dithiopropionyl]-DSPE (mPEG-S-S-DSPE, disulfide-linker) was synthesized
- 15 as described. Sephadex G-50 and Sepharose CL-4B were purchased from Pharmacia Biotech (Uppsala, Sweden). Na¹²⁵I and cholesteryl-[1,2-³H](N)-hexadecyl ether ([³H]CHE) were purchased from Mandel Scientific (Guelph, ON). Cholesteryl hemisuccinate (CHEMS), 3-(4,5-dimethylthiazol-2-yl)-2,5-
- 20 diphenyltetrazolium bromide (MTT) and iminothiolane were purchased from Sigma Chemicals (Oakville, ON). *p*-Xylene-bis-pyridinium bromide (DPX) and trisodium 8-hydroxypyrenetrisulfonate (HPTS) were purchased from Molecular Probes (Eugene, OR). Iodination of IgG was performed according to the method described elsewhere (Lopes de Menezes *et al.*, *Cancer Res.*, 58:3320 (1998)).
- 25 Tyraminylinulin (TI) synthesis and preparation of [¹²⁵I]TI have been described previously (Sommerman, E.F. *et al.*, *Biochem. Biophys. Res. Commun.*, 122:319 (1984)). The murine monoclonal antibody (mAb) anti-CD19 was prepared from the FMC-63 murine anti-CD19 hybridoma cell line obtained from Dr. H.Zola (Children's
- 30

Health Research Institute, Australia). The human B-lymphoma cell line Namalwa (ATCC CRL 1432) was obtained from American Type Culture Collection (MD, USA). Human plasma was obtained from healthy volunteers at the University of Alberta, Department of Pharmacology. Nuclepore polycarbonate membranes (0.08, 0.1 and 0.2 μm pore size) were purchased from Northern Lipids (Vancouver, BC). All other chemicals were of analytical grade.

Example 1

Preparation of pH-sensitive and non-pH-sensitive Liposomes

[000116] Sterically stabilized pH-sensitive liposomes were prepared from a mixture of dioleoylphosphatidylethanolamine (DOPE) or DOPE/CHEMS (cholesteryl hemisuccinate) and either mPEG-DSPE or mPEG-S-S-DSPE (prepared as described in Kirpotin *et al.*) and DSPE-PEG-maleimide (Mal-PEG-DSPE; prepared as described in U.S. Patent No. 6,326,353) according to the lipid molar ratios of the desired formulations. The desired lipid mixture was dissolved in chloroform and dried as a thin film by rotation under reduced pressure using a rotary evaporator. The dried lipid film was hydrated by addition of an aqueous buffer to form liposomes. The liposomes were sized by sequential extrusion through a series of Nucleopore polycarbonate filters with pore size ranging from 0.2 to 0.08 μm , using a Lipex Extruder (Lipex Biomembranes, Vancouver, BC). The mean diameter of liposomes was determined by dynamic light scattering using a Brookhaven BI-90 Particle Sizer (Brookhaven Instruments, Holtsville, NY). The diameters of extruded liposomes were in the range of 120 ± 10 nm.

[000117] For liposomes loaded with either HPTS-DPX or [^{125}I]TI, the lipid films were hydrated with HPTS-DPX solution (30 mM HPTS, 30 mM DPX, pH 9.0, adjusted to 290 mosmol with NaCl) or [^{125}I]TI solution (pH 9.0). Following extrusion, the entrapped dye or [^{125}I]TI was removed by chromatography on Sephadex G-50 or Sepharose CL-4B columns, respectively, eluted with HEPES buffer, pH 7.4 (25 mM HEPES, 140 mM NaCl).

[000118] The therapeutic agent, doxorubicin (DXR) was loaded by remote loading using an ammonium sulfate gradient as described in Bolotin *et al.* (*J. Liposome Res.*, 4:455 (1994)) with minor modification. Briefly, the lipid films were

hydrated in 250 mM ammonium sulfate at pH 8.5 for formulations containing DOPE/CHEMS or a pH 9.0 for formulations containing DOPE. Minute amounts of NaOH was added to obtain complete hydration of the lipid film in some cases. Following extrusion, the external buffer was exchanged by eluting through a
5 Sephadex G-50 column equilibrated with 10% sucrose, 25 mM Trizma base at pH 8.5 or pH 9.0 as appropriate to achieve bilayer formation. DXR was added to the pre-formed liposomes at a DXR/lipid ratio of 0.2:1 (w/w), and the liposomes were incubated for 15 minutes at 22°C. The liposome-encapsulated DXR was separate
10 from free DXR by chromatography on a Sephadex G-50 column eluted with degassed HEPES buffer. The concentration of liposome-entrapped DXR was determined by spectrophotometry ($\lambda=490$ nm) following methanol extraction. Phospholipid concentration was determined using the Fiske-Subbarow colorimetric assay (Bartlett, G.R., *J. Biol. Chem.*, 234:466 (1959)).

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Example 2

Antibody Coupling to Pre-Formed Liposomes

[000119] Coupling of anti-CD19 mAb to maleimide (Mal)-PEG-DSPE on the liposomes was carried out according to a previously described method (Lopes de Menezes *et al.*, *J. Liposome Res.*, 9:199 (1999)), using ¹²⁵I-labeled anti-CD19 mAb
20 as a tracer.

[000120] Antibodies were first activated with Traut's reagent (2-iminothiolane) at a molar ratio of 20:1 (Traut's: IgG), at a concentration of 10 mg IgG/ml buffer for 1 h at 25°C in HEPES buffer, pH 8.0 (25 mM HEPES, 140 mM NaCl). Unreacted Traut's reagent was removed using a G-50 column. The coupling reaction was run
25 at an IgG to phospholipid molar ratio of 1:2000, under argon atmosphere for 18 h at 25°C. Uncoupled Ab was removed from the liposomes by passing the coupling mixture through a Sepharose CL-4B column in HEPES buffer, pH 7.4. The coupling efficiency was on average 80%.

[000121] All mAb densities were routinely in the range of 30-60 µg anti-
30 CD19/µmol phospholipid for *in vivo* experiments and 65-80 µg anti-CD19/µmol PL for *in vitro* experiments.

Example 3

Leakage of Liposome-Entrapped Fluorescent Dye or Liposome-Entrapped
Doxorubicin in Buffer

[000122] Leakage of entrapped HPTS-DPX from various formulations of DOPE or DOPE/CHEMS liposomes was evaluated by monitoring the release of entrapped solute using a fluorescence-dequenching assay. HPTS was passively loaded into the liposomes as the water-soluble (but fluorescence-quenched) complex, HPTS-DPX. When HPTS-DPX leaks from the liposomes; it dissociated into free HPTS and DPX, increasing the HPTS fluorescence when excited at 413 nM. The DOPE and DOPE/CHEMS formulations tested were:

	<u>Lipid Components</u>	<u>Molar Ratio</u>
10	DOPE	1
	DOPE/mPEG-DSPE	1:0.05
	DOPE/mPEG-S-S-DSPE	1:0.05
	DOPE/CHEMS	6:4
15	DOPE/CHEMS/mPEG-DSPE	6:4:0.3
	DOPE/CHEMS/mPEG-S-S-DSPE	6:4:0.3

[000123] Liposomes containing entrapped HPTS-DPX were passed over a Sephadex G-50 column immediately prior to use to remove any residual free dye or drug. Fifty (50) μ l of liposomes containing entrapped dye (HPTS-DPX) or doxorubicin were incubated at 0.5 mM final PL concentration at 37°C in 450 μ l of either pH 5.5 or pH 7.4 buffers. pH sensitive liposomes containing mPEG-S-S-DSPE were also incubated with dithiothreitol (DTT) (100 nM) in both pH 5.5 or pH 7.4 buffers. At various time points, the percentage of released HPTS was determined in an aliquot of the incubation mixture by measuring the increase in sample fluorescence at an emission wavelength of 512 nm and an excitation wavelength of 413 nm (Daleke, K. *et al.*, *Biochim. Biophys. Acta*, 1024:352 (1990)) relative to that of a pre-incubation sample (zero release) using an SLM-Aminco Model 8100 fluorimeter (Spectronic Instruments, Rochester, NY); values were normalized to the increase in fluorescence obtained after lysis of a pre-incubation sample with 10% Triton X-100 (100% release) (Kirpotin *et al.*, *FEBS Letters*, 388:115 (1996)).

The leakage of the encapsulated HPTS from DOPE and DOPE/CHEMS liposomes stabilized with either mPEG-S-S-DSPE or mPEG-DSPE in buffer at

either pH 5.5 or pH 7.4 are plotted as a function of time in Figs. 4A-4B and Figs. 5A-5B. The results are from a representative experiment, and are means of triplicate analyses \pm S.D.

Example 4

5 Release of Liposome-Entrapped Fluorescent Dye into Cell Free Extract

A. Preparation of Cell Free Extract.

[000124] Namalwa cells were maintained in logarithmic growth conditions in RPMI 1640 supplemented with 10% FBS at 37°C in a humidified atmosphere containing 5% CO₂. Cells (1.0×10^8) were collected by centrifugation (1000 rpm
10 for 10 min) and washed with 20 ml of TEA buffer (10 mM triethanolamine, 0.25 M sucrose, 10 mM acetic acid, and 1 mM EDTA, pH 7.4). The washed cells were resuspended in 4 ml TEA buffer and a protease inhibitor cocktail formulated for mammalian cell extracts (4-(2-amino-ethyl)-benzenesulfonyl fluoride, pepstatin A, *trans*-epoxysuccinyl-L-leucylamino (4-guanidino)butane, bestatin, leupeptin, and
15 aprotinin; Sigma, MO, USA) was added at 100 μ l per gram of cells. The cells were ruptured at 4°C using 40 firm strokes with a tight-fitting Dounce homogenizer. Unbroken cells were pelleted by centrifugation at 1000 rpm for 10 min at 4°C. The CFE was carefully removed from the cell pellet and then diluted to 6 ml with the addition of TEA buffer. The CFE was adjusted to pH 5.5, approximating the
20 lysosomal pH of between 5 and 6.5 (Tycko, B. *et al.*, *Cell*, 28:643 (1982); Tycko, B. *et al.*, *J. Cell Biol.*, 97:1762 (1983)).

[000125] Liposomes containing HPTS-DPX were passed over a Sephadex G-50 column immediately prior to use to remove any residual free dye. The release of entrapped solute was studied using a fluorescence-dequenching assay.

25 [000126] Fifty (50) ml of liposomes containing entrapped dye (HPTS-DPX) were incubated at 0.5 mM final phospholipid concentration at 37°C in 450 mL of cell free extract. The liposome formulation consisted of DOPE liposomes either not stabilized or stabilized with 3% or 5% of mPEG-S-S-DSPE, and DOPE/CHEMS liposomes either not stabilized or stabilized with 1.8 mol% or 3
30 mol% of mPEG-S-S-DSPE in the lipid mix. The leakage was determined as the percentage increase in the sample fluorescence over that of the pre-incubation sample treated with Triton X-100 (100% release). The result from a representative

experiment slotted as a function of time is shown in Figs. 6A-6B. Each data point is the mean of triplicate analyses \pm S.D.

Example 5

- 5 Leakage of Doxorubicin from pH-sensitive liposomes incubated in human plasma
 [000127] The leakage of doxorubicin (DXR) in human plasma was examined for anti-CD19-targeted liposomes of DOPE/mPEG-DSPE/Mal-PEG-DSPE (1:0.04:0.01), DOPE/CHEMS/mPEG-DSPE/Mal-PEG-DSPE (6:4:0.2:0.1), DOPE/mPEG-S-S-DSPE/Mal-PEG-DSPE (1:0.04:0.01) are
 10 DOPE/CHEMS/mPEG-S-S-DSPE/Mal-PEG-DSPE (6:4:0.2:0.1).
 [000128] Fifty (50) μ l of liposomes containing entrapped DXR were incubated at 0.05 mM final phospholipid concentration at 37°C in 450 μ l of human plasma. At various time points, aliquots of an incubation mixture was taken and diluted in HEPES buffer (pH 7.4). The fluorescence of doxorubicin contained in liposomes
 15 was quenched due to its self-association when loaded by the ammonium sulfate method. Doxorubicin leakage was determined by fluorescence dequenching at excitation and emission wavelengths of 485 and 590 nm, respectively. Released DXR was determined as the percentage increases in the sample fluorescence over that of a pre-incubated sample treated with 10% Triton X-100% (100%
 20 release). Results of a representative experiment were plotted as a function of time are shown in Figs. 7A-7B. Each data point is the mean of triplicate analysis.

Example 6

- In vitro cytotoxicity of targeted, PEG-DSPE stabilized, pH-sensitive liposomes
 25 [000129] A comparison of the *in vitro* cytotoxicity of free doxorubicin and various liposomal formulations (Table 1) was performed on Namalwa cells with an *in vitro* proliferation assay using a tetrazolium dye (MTT – 3-(4,5-dimethylthiazol-2-yl)-2,5 diphenyltetrazolium bromide; Mosmann, J. J. *Immunol Methods*, 65:55 (1983)), as described in Lopes de Menezes *et al.*, *Cancer Res.*, 58:3320 (1998).
 30 [000130] Briefly, 5×10^5 Namalwa cells were plated in 96-well plates and incubated with either free DXR or various formulations of liposome-encapsulated doxorubicin with or without anti-CD19 mAb. Monoclonal antibodies were coupled to Maleimide-terminated PEG-DSPE to form liposomes having 65-80 μ g mAb/ μ mol

phospholipid. The liposomes were remotely loaded with doxorubicin at loading levels of between 140-160 μg doxorubicin/ μmol phospholipid (0.24-0.28 μmol doxorubicin / μmol phospholipid). Cells were incubated for 1, 24, 48 hours at 37°C in an atmosphere of 95% humidity and 5% CO₂. At the 1 hour and 24 hour incubation
5 time periods, the cells were washed twice before replacing with fresh media and incubated for an additional 47 hours and 24 hours, respectively. All plates were incubated for a total of 48 hours. At the end of the incubation period, tetrazolium dye was added, and the plates were read on a Titertek Multiskan Plus (Flow Laboratories, Inc. Mississauga, Ontario, Canada) at dual wavelengths of 570 and
10 650 nm. Cytotoxicities of the various liposome formulation were expressed as mean concentration effective to inhibit cell growth by 50% (IC₅₀, μM DXR) \pm S.D. (n = 3-6), and are listed in Table 1.

Example 7

15 Nuclear Accumulation Assay

[000131] Nuclear accumulation of doxorubicin was determined according to the method of Kirchmeier et al. (*J. Liposome Res.*, 11:15 (2001)). Briefly, 4.5 x 10⁸/500 ml Namalwa cells, maintained under logarithmic growth conditions in RPMI 1640 supplemented with 10% FBS, were treated with either free DXR or
20 various liposomal DXR formulations at a DXR concentration of 8 μM .
[000132] At various time points (0, 2, 4, 8, 12 hours), 100 ml of cells was pelleted by centrifugation at 1000 rpm for 10 min and washed with 20 ml of TEA buffer. Washed cells were resuspended in 3 ml TEA buffer and ruptured at 4°C using 40 firm strokes with a tight-fitting Dounce homogenizer. Unbroken cells
25 were pelleted and the CFE, which contained the nuclei, was carefully removed from the cell pellet. To obtain more complete homogenization, the pellet of unbroken cells was suspended in TEA buffer (3 ml) and ruptured a second time, followed again by removal of the unbroken cells. The combined supernatants were centrifuged at 1000 rpm for 10 min to remove any remaining unbroken cells.
30 The supernatant from this centrifugation step was spun at 2000 rpm for 2.5 min at 4°C to pellet nuclei. After removal of the supernatant, the pellet was diluted to 1 ml with TEA buffer, then vortexed and sonicated until the nuclei were evenly dispersed, as determined by visual inspection.

- 5 **[000133]** For each time point, three aliquots of the nuclear fractions (0.2 ml each) were placed in 1.3 ml TEA. DNA was enzymatically digested by the addition of 10 μ l digitonin solution (25 mg/ml in sterile PBS, Sigma, St. Louis, MO), 10 μ l $MgCl_2$ solution (57 mg/ml in sterile PBS) and 50 μ l DNase 1 solution (3 mg/ml in sterile PBS, Sigma). Following digestion at 22°C for 2 hours, the doxorubicin fluorescence was recorded (excitation at 480 nm and emission at 595 nm). The purity of the nuclear fraction was checked by determining the levels of enzyme markers for various cellular organelles (Lopes de Menezes *et al.*, *J.Liposome Res.*, 9:199 (1999)).
- 10 **[000134]** The results are shown in Figs. 8A-8C.

Example 8

15 Blood elimination of liposomes in BALB/c (inbred) mice

- 20 **[000135]** Female BALB/c Cr Alt B/M mice; in the weight range of 17-22 g, were obtained from University of Alberta Health Sciences Laboratory Animal Services, and were injected via the tail vein with a single bolus dose of 0.2 ml of liposomes of various formulations containing encapsulated [125 I]TI (0.5 μ mol PL/mouse). The liposome formulations consisted of DOPE only, DOPE with either 3 mol%, 5 mol% or 10 mol% mPEG-DSPE, DOPE/CHEMS only and DOPE/CHEMS with 1.8 mol%, 3 mol% or 6 mol% of mPEG-DSPE; DOPE/1 mol% PEG-DSPE with either 2 mol%, 4 mol% or 9 mol% of mPEG-S-S-DSPE, and DOPE/CHEMS/mPEG-DSPE (6:4:0.06) with either 1 mol%, 2 mol% or 5 mol% of
- 25 mPEG-S-S-DSPE.
- 30 **[000136]** At selected times post-injection, mice were anesthetized with halothane and sacrificed by cervical dislocation. A blood sample (100 μ l) was collected by cardiac puncture. Blood samples, various organs and the carcass were counted for 125 I label in a Beckman 8000 gamma counter. Data were analyzed using PKAnalyst (MicroMath Scientific Software).
- 30 **[000137]** Results from a representative experiment are shown in Figs. 9A-9D. The data points are means of triplicate analyses \pm S.D.

Example 9In vivo Administration

- [000138] Namalwa cells were passaged i.p. in CB-17/ICR Tac SCID mice (Charles River Laboratories, Quebec, Canada) to develop a more virulent strain with reproducible tumor take (Lopes de Menezes *et al.*, *Cancer Res.*, **58**:3320 (1998)). Namalwa cells were harvested in sterile PBS and implanted into SCID mice. Cell viability was assessed by dye exclusion using Trypan Blue dye before and after the implantation process.
- [000139] SCID mice (5 mice/group) (Charles River Laboratories), 6-8 weeks of age, were implanted with Namalwa cells i.v. (5×10^6) and treated i.v. at 24 h after implantation with a single dose of 3 mg doxorubicin/kg as either free doxorubicin, doxorubicin-SIL[anti-CD19] or targeted DXR-loaded DOPE/CHEMS formulations stabilized with either mPEG-DSPE or mPEG-S-S-DSPE. The treatment regimens were as follows:

15

<u>Treatment Group</u>	<u>Formulation¹</u>
(1) saline	
(2) free doxorubicin	
(3) liposomes composed of DOPE/CHEMS/mPEG-DSPE/Mal-PEG-DSPE (6:4:0.24:0.06)	
(4) liposomes composed of DOPE/CHEMS/mPEG-S-S-DSPE/Mal-PEG-DSPE (6:4:0.24:0.06)	
(5) liposomes composed of HSPC/CHOL/mPEG-DSPE/Mal-PEG-DSPE (2:1:0.08:0.02) ("DXR-SL")	
(6) liposomes composed of HSPC/CHOL/mPEG-DSPE/Mal-PEG-DSPE (2:1:0.08:0.02) and 58.4 μg anti-CD19/ μmol phospholipid ("DXR-SIL")	
(7) liposomes composed of DOPE/CHEMS/mPEG-DSPE/Mal-PEG-DSPE (6:4:0.24:0.06) and 33.3 μg anti-CD19/ μmol phospholipid	
(8) liposomes composed of DOPE/CHEMS/mPEG-S-S-DSPE/Mal-PEG-DSPE (6:4:0.24:0.06) and 31.2 μg anti-CD19/ μmol phospholipid	

¹All liposome formulations contained doxorubicin.

20

- [000140]** All treatment groups received 3 mg doxorubicin/kg. Mice were monitored routinely for weight loss, and euthanized as they became moribund; survival times were recorded. No evidence of drug toxicity was observed in any experimental group. All animal experiments were approved by the Health
- 5 Sciences Animal Policy and Welfare Committee of the University of Alberta (Edmonton, Alberta, Canada). The mean survival time (MST) and percent increased life span (ILS) over MST of the control mice were determine and are shown in Table 2.
- [000141]** Although the invention has been described with respect to particular
- 10 embodiments, it will be apparent to those skilled in the art that various changes and modifications can be made without departing from the invention.

IT IS CLAIMED:

1. A liposome composition for intracellular delivery of a therapeutic agent,
comprising
5 liposomes formed of (i) a pH-sensitive lipid; (ii) between 1-20 mole percent
of a lipid derivatized with a hydrophilic polymer, said polymer attached to said lipid
by a bond effective to release the hydrophilic polymer chains in response to an
existing or an induced physiologic condition; (iii) a targeting ligand; and (iv) an
entrapped therapeutic agent;
10 wherein said composition is adapted to bind to a target cell and to release
said entrapped agent to achieve at least a two-fold increase in intracellular
concentration of the agent, when compared to intracellular concentration of the agent
delivered by similar liposomes lacking said releasable bond and/or said targeting
ligand.
15
2. The composition of claim 1 wherein said pH-sensitive lipid is
dioleoylphosphatidylethanolmaine (DOPE).
3. The composition of claim 1, wherein said liposomes further include a
20 stabilizing component.
4. The composition of claim 3, wherein said stabilizing component is cholesteryl
hemisuccinate (CHEMS).
- 25 5. The composition of claim 1, wherein said lipid derivatized polymer is
phosphatidylethanolamine derivatized with polyethyleneglycol.
6. The composition of claim 1, wherein said targeting ligand an antibody or an
antibody fragment.
30
7. The composition of claim 6, wherein said antibody fragment is selected from
the group consisting of anti-CD19, anti-CD20, anti-CD22.

8. The composition of claim 1, wherein said releasable bond contains a disulfide bond.

5 9. The composition of claim 8, wherein said disulfide bond is in a dithiobenzyl bond.

10 10. A composition for increasing intracellular cytotoxicity of a liposome-entrapped agent, comprising liposomes according to any one of claims 2-8, said liposomes when administered effective to achieve (i) cleavage of the releasable bond, thereby releasing said hydrophilic polymer chain; (ii) binding of said ligand to a target cell, where said binding occurs prior to or subsequent to said cleavage; and (iii) internalization of said liposome by said target cell, thereby achieving at least a two-fold higher intracellular cytotoxicity of said agent, relative to intracellular concentration of the agent delivered by similar liposomes lacking said releasable bond and/or said targeting ligand.

15

11. The composition according to claim 10, wherein said cleavage of the releasable bond is achieved by naturally-occurring blood components.

20 12. A composition for increasing accumulation of a therapeutic agent into cellular nuclei according to any one of claims 2-8, said liposomes when administered effective to achieve (i) cleavage of the releasable bond, thereby releasing said hydrophilic polymer chain; (ii) binding of said ligand to a target cell, where said binding occurs prior to or subsequent to said cleavage; and (iii) internalization of said liposome by said target cell to achieve at least a two-fold higher accumulation of said agent in the nucleus of the target cell, when compared to intracellular concentration of the agent delivered by similar liposomes lacking said releasable bond and/or said targeting ligand.

25

30 13. The composition according to claim 12, wherein said cleavage of the releasable bond is achieved by naturally-occurring blood components.

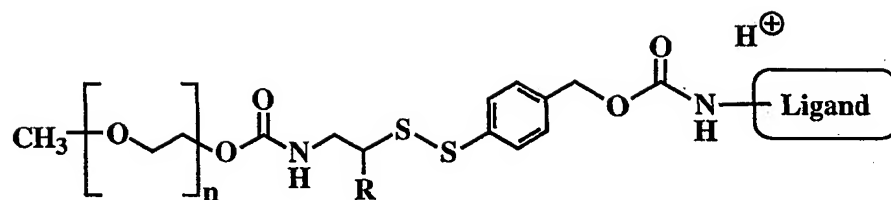


Fig. 1A

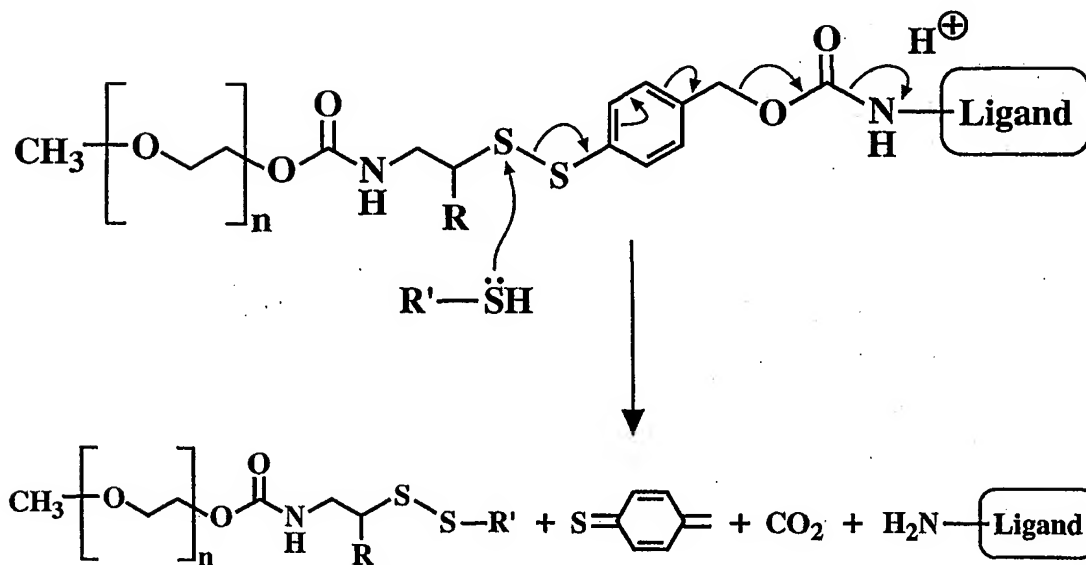


Fig. 1B

2/9

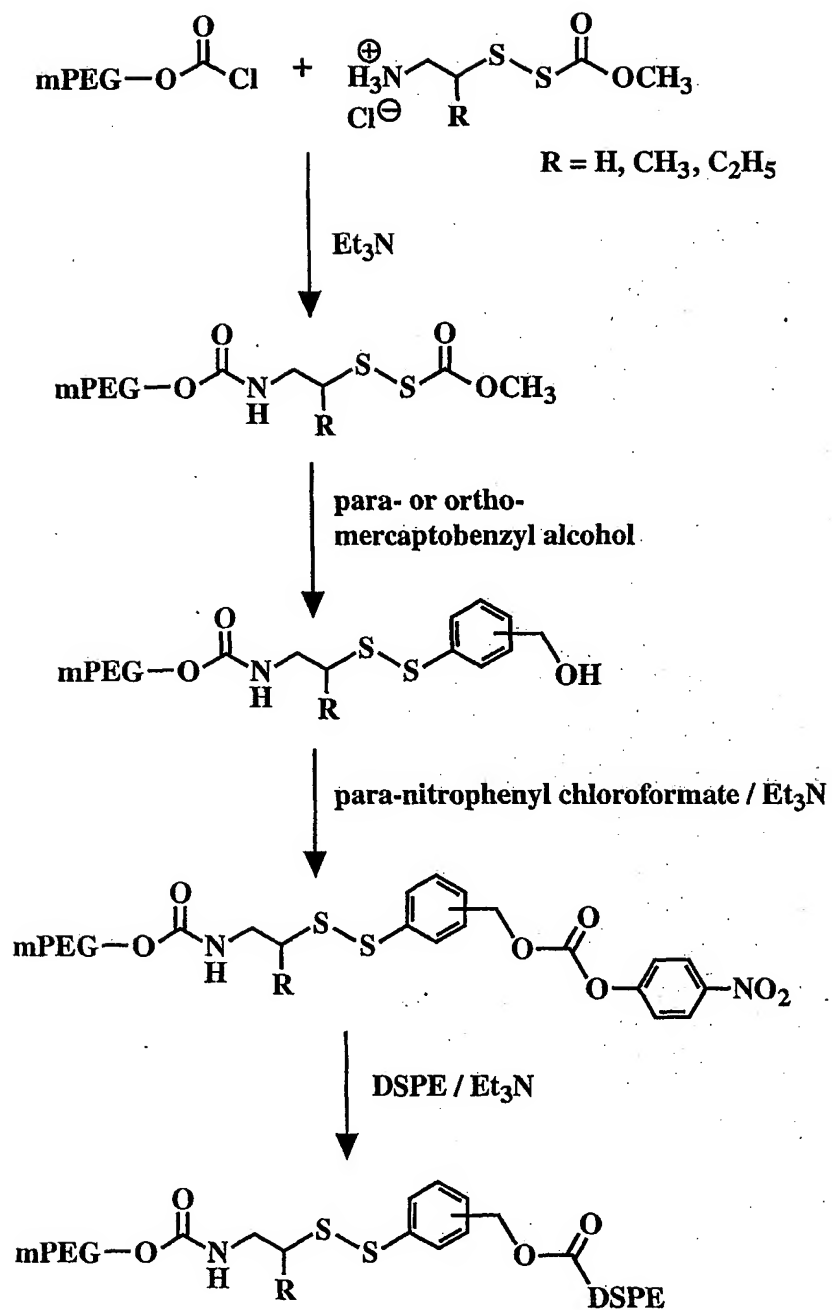
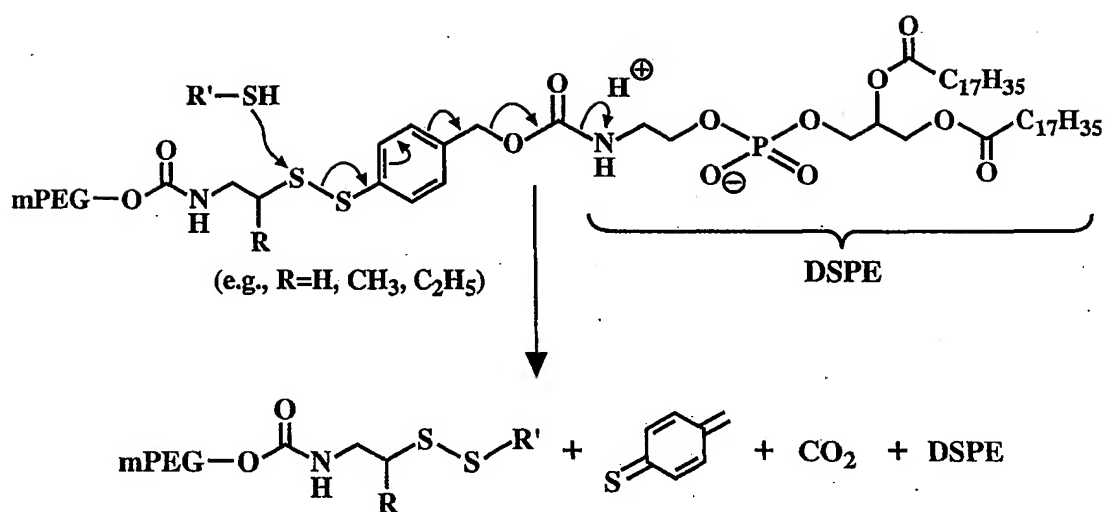
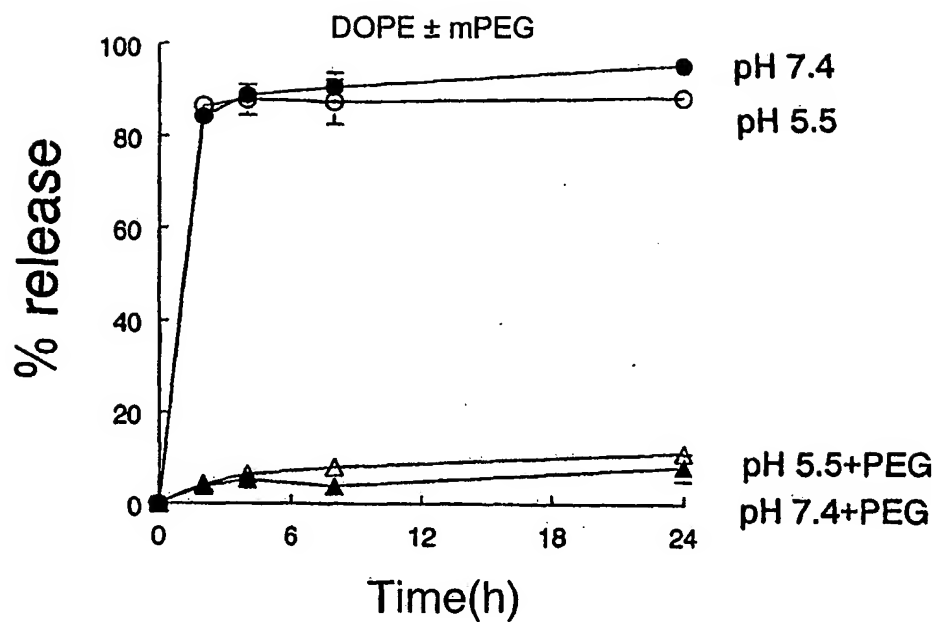
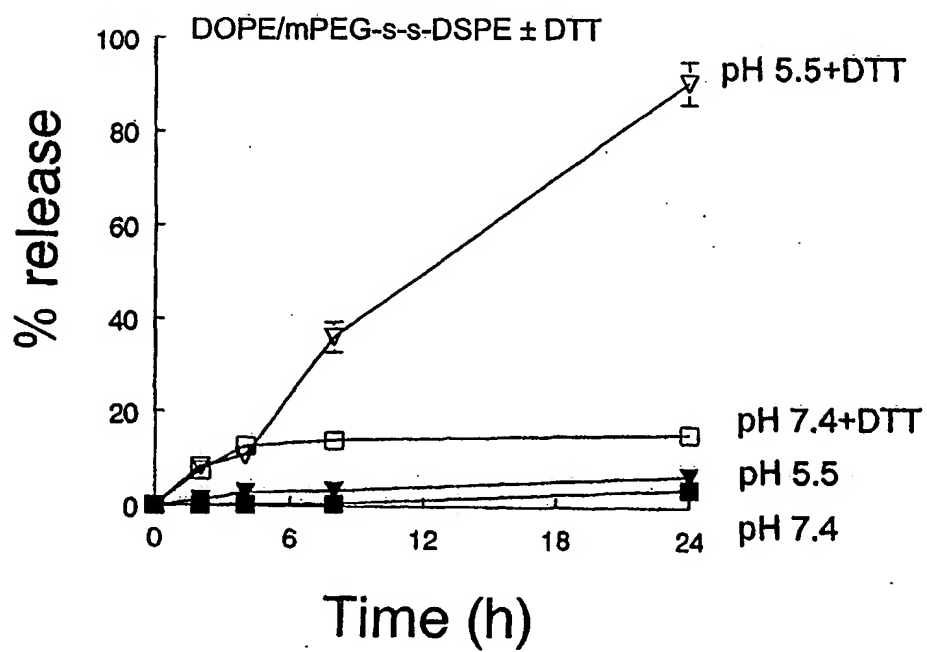


Fig. 2

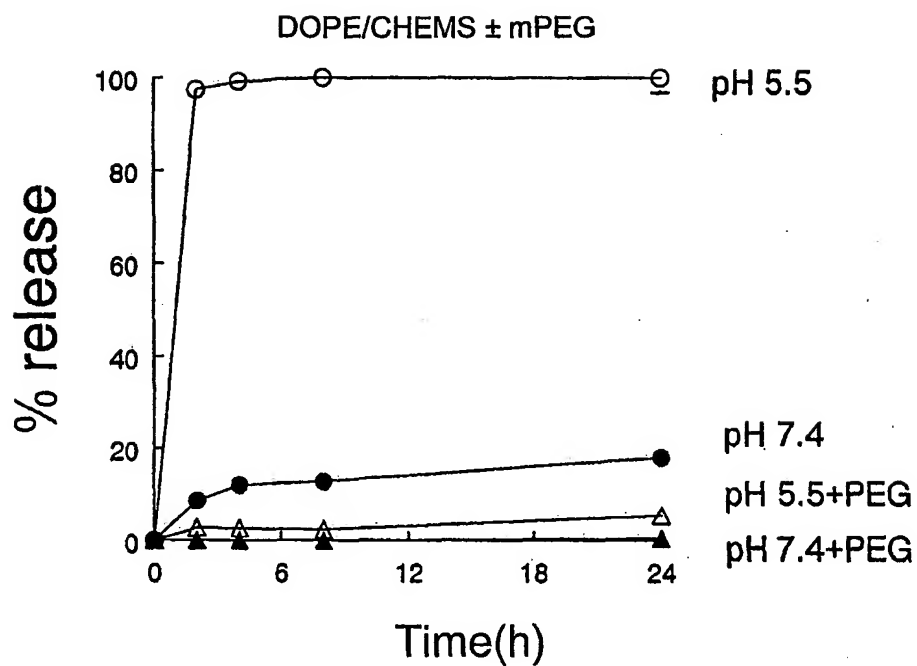
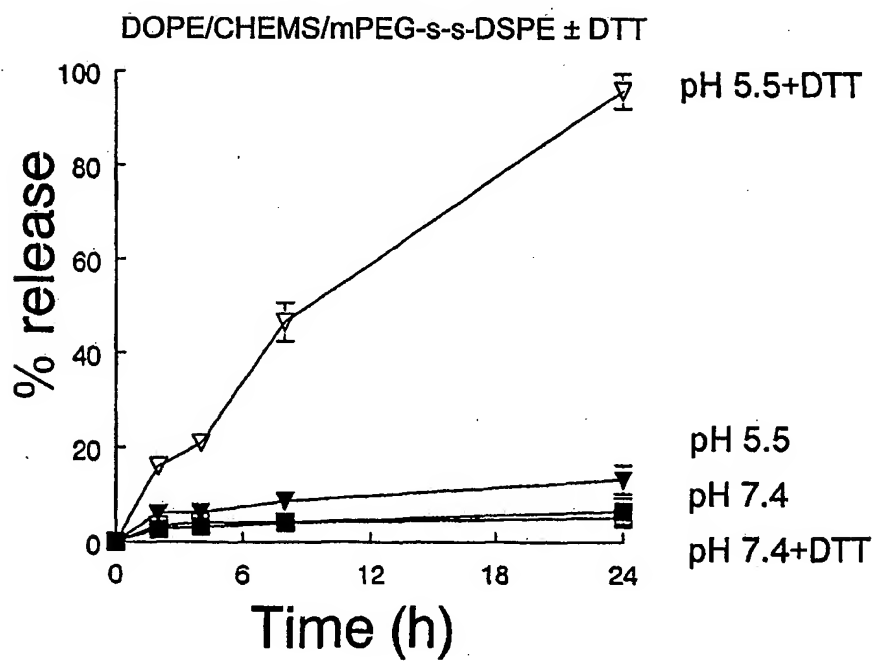
3/9

**Fig. 3**

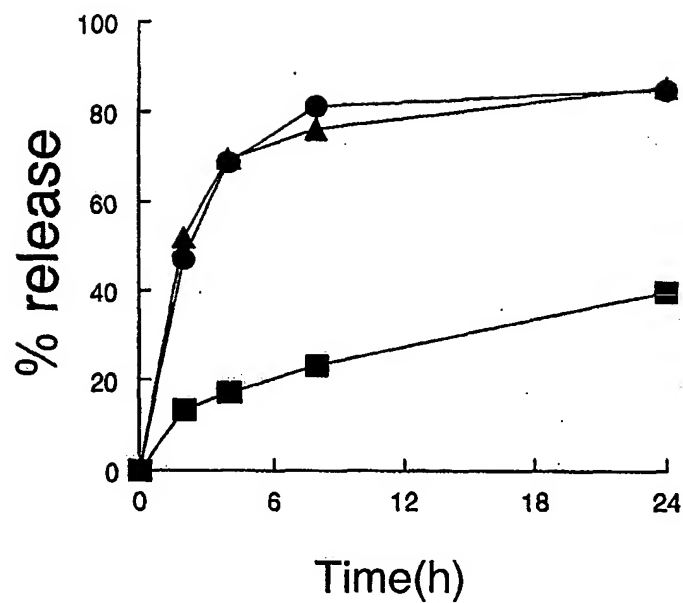
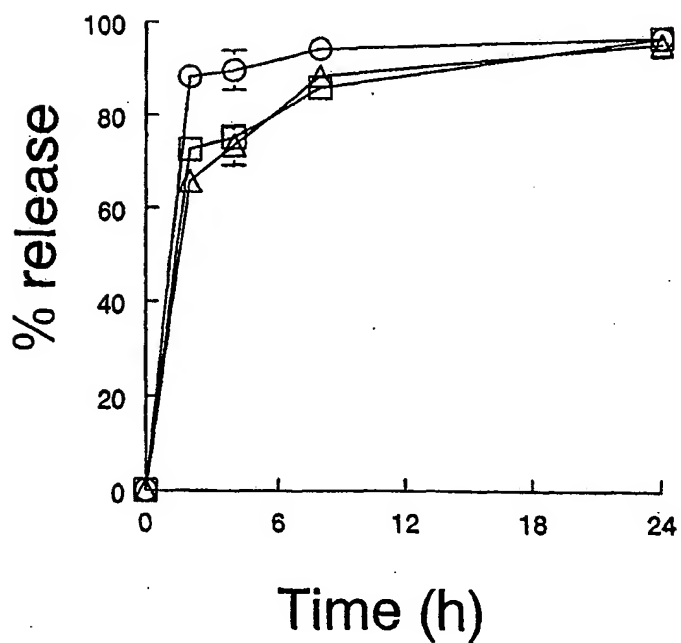
4/9

**Fig. 4A****Fig. 4B**

5/9

**Fig. 5A****Fig. 5B**

6/9

**Fig. 6A****Fig. 6B**

7/9

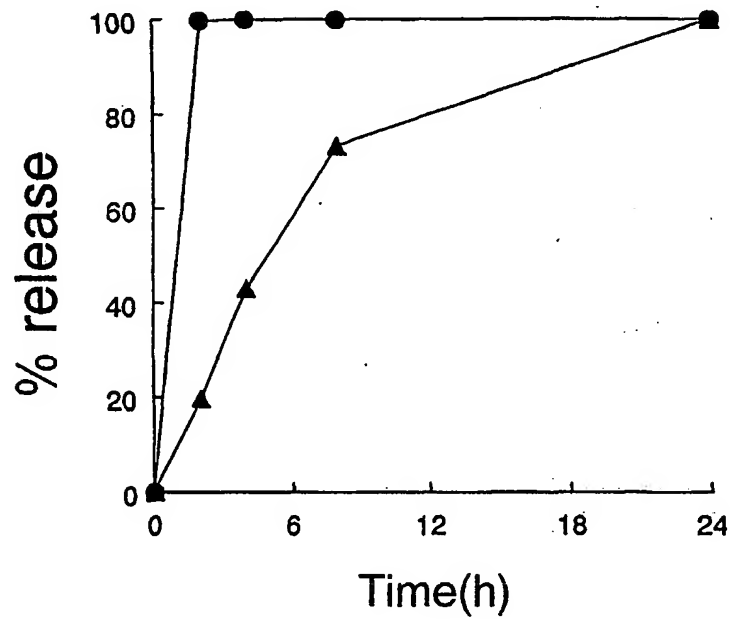
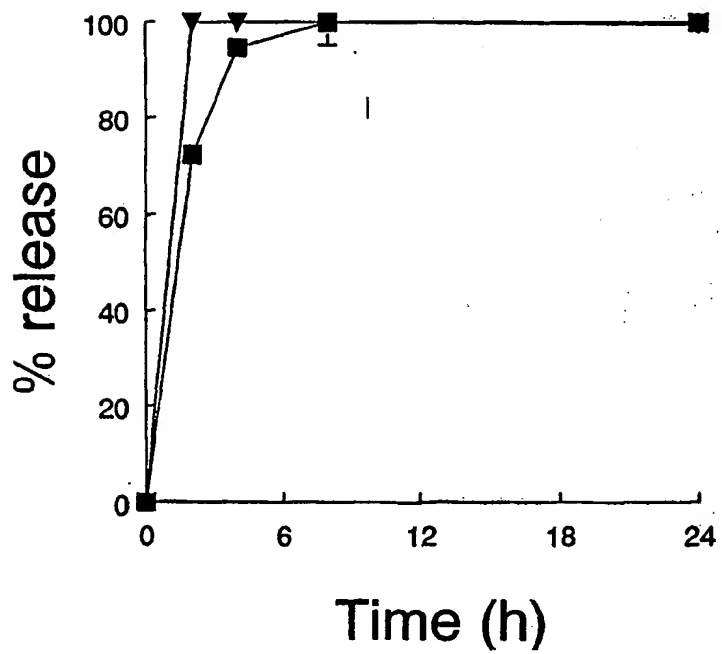
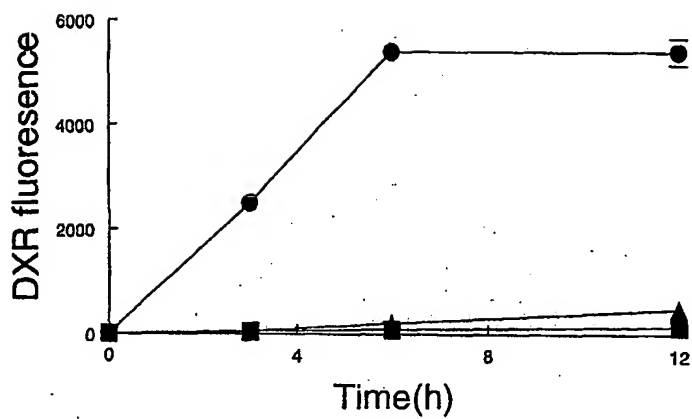
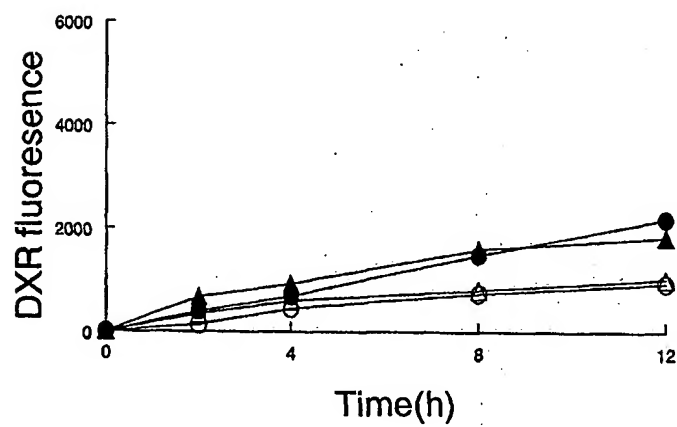
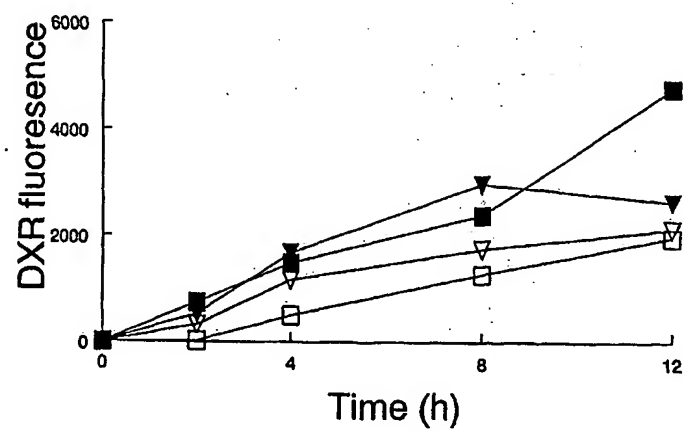
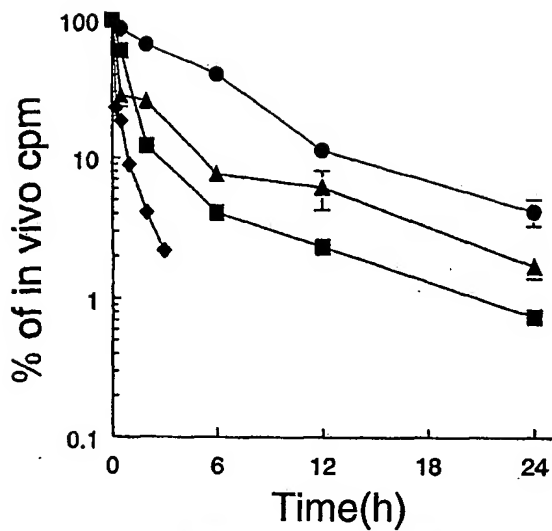
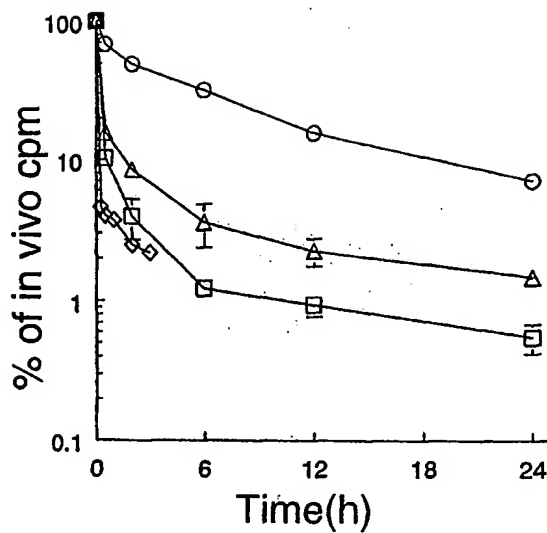
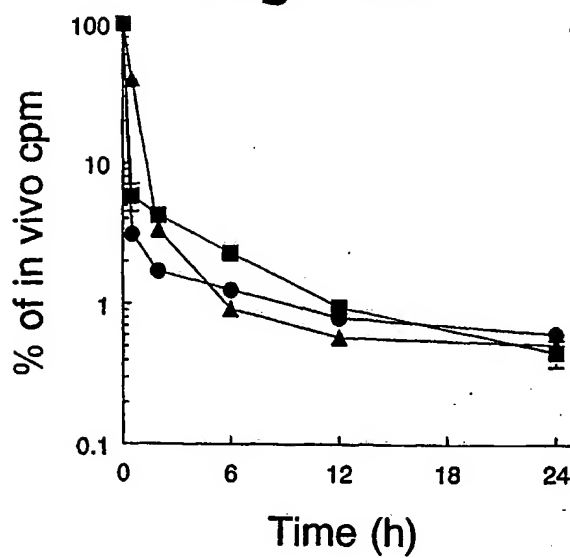
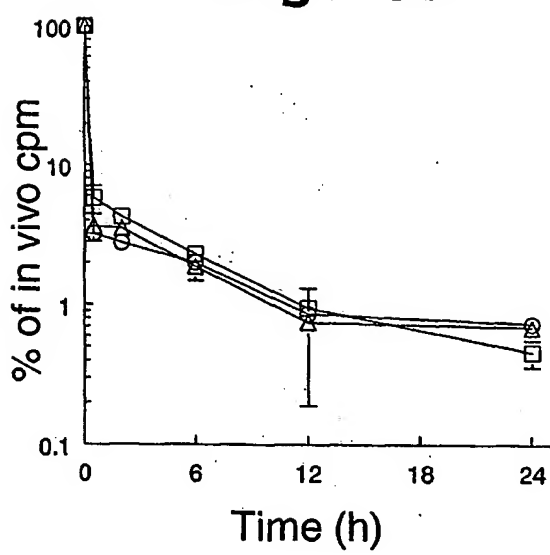
**Fig. 7A****Fig. 7B**

Fig. 8A**Fig. 8B****Fig. 8C**

**Fig. 9A****Fig. 9B****Fig. 9C****Fig. 9D**

INTERNATIONAL SEARCH REPORT

International application No.

PCT/US02/09330

A. CLASSIFICATION OF SUBJECT MATTER

IPC(7) : A61K 9/127, 9/133

US CL : 424/450, 417, 9.321, 9.51; 436/829; 428/402.2

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 424/450, 417, 9.321, 9.51; 436/829; 428/402.2

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

WEST 2.1, MEDICINE/BIOTECH (compendium databases on DIALOG), search terms: inventor names, liposom?, dithiobenzyl, dtb, ph sensitive, dope, peg, pc, chems, hydrophilic polymer, cd20

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US 5,643,599 A (LEE et al.) 01 July 1997, see entire document.	1-13
Y	WO 00/64483 A2 (ALZA CORPORATION) 02 November 2000, see entire document.	1-13
Y	US 6,143,321 A (NEEDHAM et al.) 07 November 2000, see entire document.	1-13



Further documents are listed in the continuation of Box C.



See patent family annex.

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Date of the actual completion of the international search

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